

R. eutropha as a bioproduction platform



Anthony J. Sinskey

MIT

Cambridge, MA 02139

asinskey@mit.edu



Engineering Carbon Storage Biology

Carbon Storage Biology

- Genomics/Genetics
- Biosynthesis
- Cell biology
- Degradation
- Carbon flux
- Carbon fixation

Storage/Product Molecules

- Polymers (PHAs)
- Triglycerides (TAGs)
- Isobutanol (IBT)
- Specialty chemicals

Carbon Storage Systems

Substrate Range of Biocatalyst

- Glucose, xylose
- Glycerol
- Volatile organic acids
- Oils/fatty acids
- CO₂

Bioprocess Development

- Medium composition
- Fermentation strategy
- Product recovery
- Product processing

R. eutropha as a bioproduction platform

MD

NOM *Cupriavidus necator*
(Vandamme et Coenye 2004)

Prénoms H16

Né le 01/01/1962
à Sludge

NATIONALITÉ FRANÇAISE

Taille 0,5 x 1,8 - 2,6µm

Signes particuliers PHA accumulation

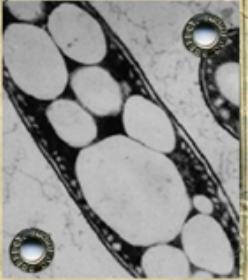
Domicile freezer

Signature du titulaire
Cupriavidus

Fait le 16 JUIL 1963
par

POUR LE PREFET
L'Attaché de Préfecture
Délégué
Wilde F. 1962
Holt et al. 1994

Empreinte index gauche



Wautersia eutropha (Vaneechoutte et al. 2004)

Ralstonia eutropha (Yabuuchi et al. 1995)

Alcaligenes eutrophus (Davis et al. 1969)

Hydrogenomonas eutropha (Wittenberger et Respaske 1958)

Extremely versatile microorganism :

- Autotroph : CO₂-H₂, formic acid
- Heterotroph : fructose, xylose, acetic, propionic, butyric, lactic, succinic, malic, valeric, palmitic, oleic, linoleic... acids, benzoate, phenol, glycerol...
- 2 final electron acceptors: O₂, nitrate

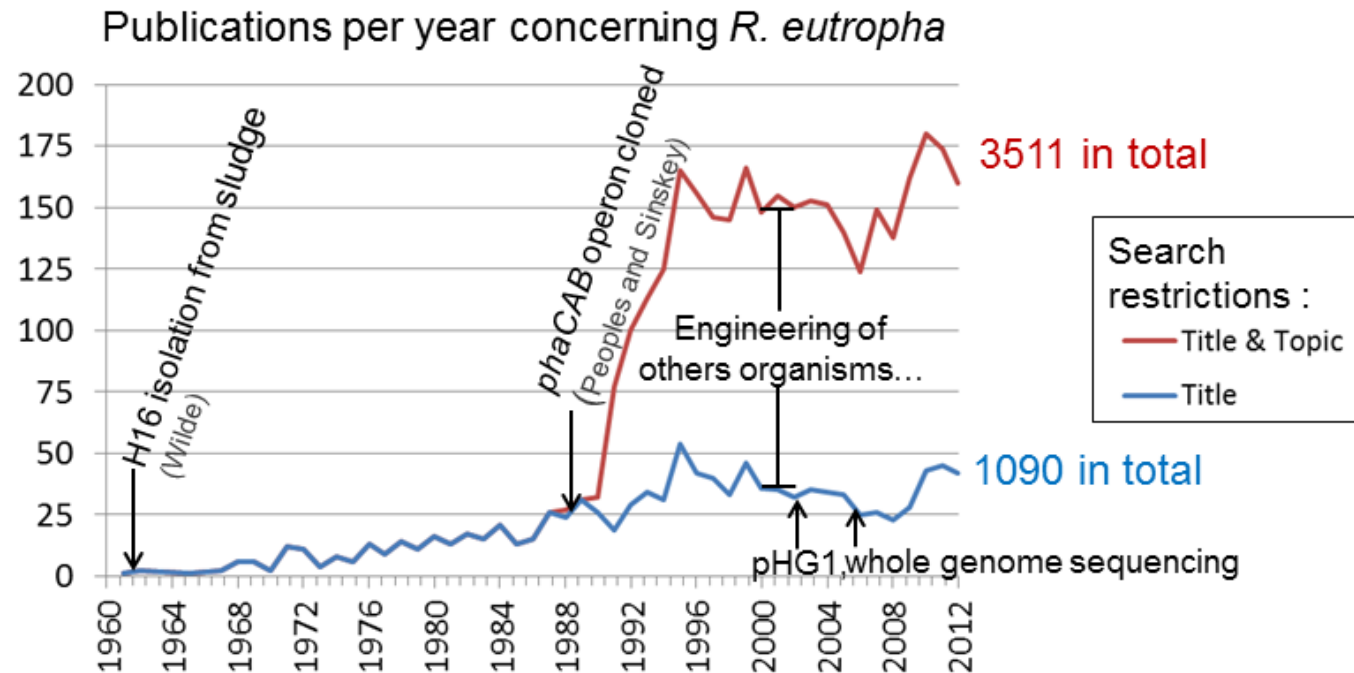
Natural producer of PHA (Poly-Hydroxy-Alkanoates)

✗ Сейчас не удается отобразить рисунок.

Intracellular content
of PHA ≥ 80% (mass)



R. eutropha research history

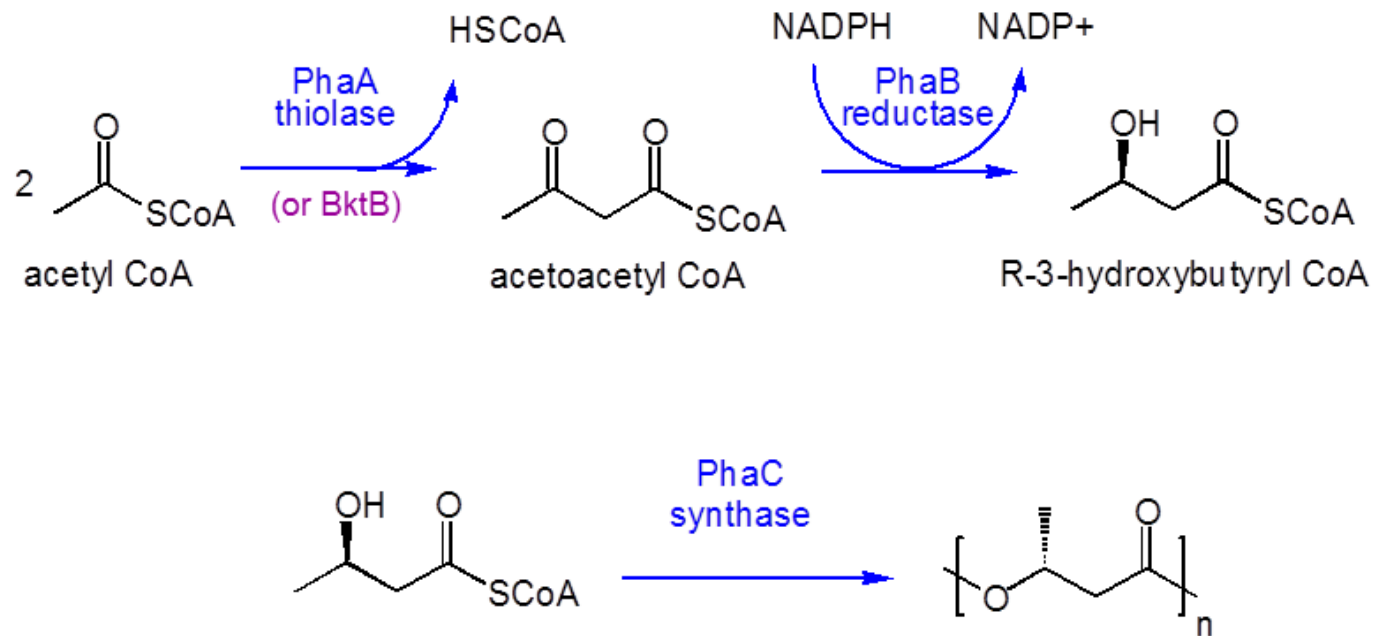


Search : ((*ralstonia eutropha*)or(*alcaligenes eutrophus*)or(*hydrogenomonas eutropha*)or(*cupriavidus necator*)or(*wautersia eutropha*))
In Web of Knowledge, Thomson Reuters, 2013/03/04

- 60' s : Physiology studies : autotrophic/mixotrophic/heterotrophic metabolism, PHB biosynthesis...
- 70' s : Applied research started with SCP (Single Cell Protein) production (first PHB⁻ mutants)
- 80' s : Operon *phaCAB* for PHB synthesis cloned
- 90' s : Expression of *phaCAB* in many other organisms, copolymers exploration

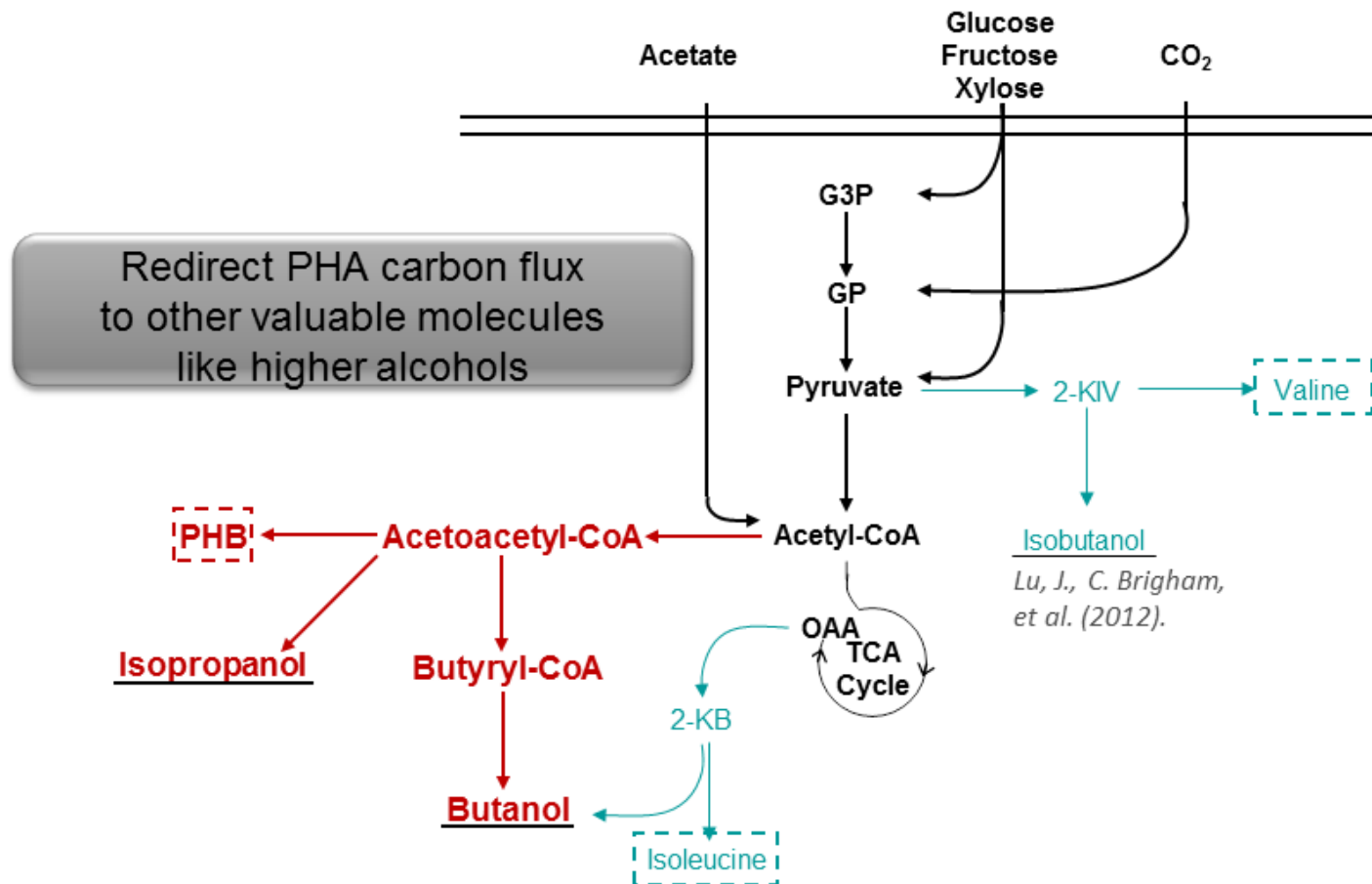
Pathway for synthesis of PHB

The *phaA/bktB*, *phaB*, and *phaC* genes are required for conversion of acetyl CoA to PHB.

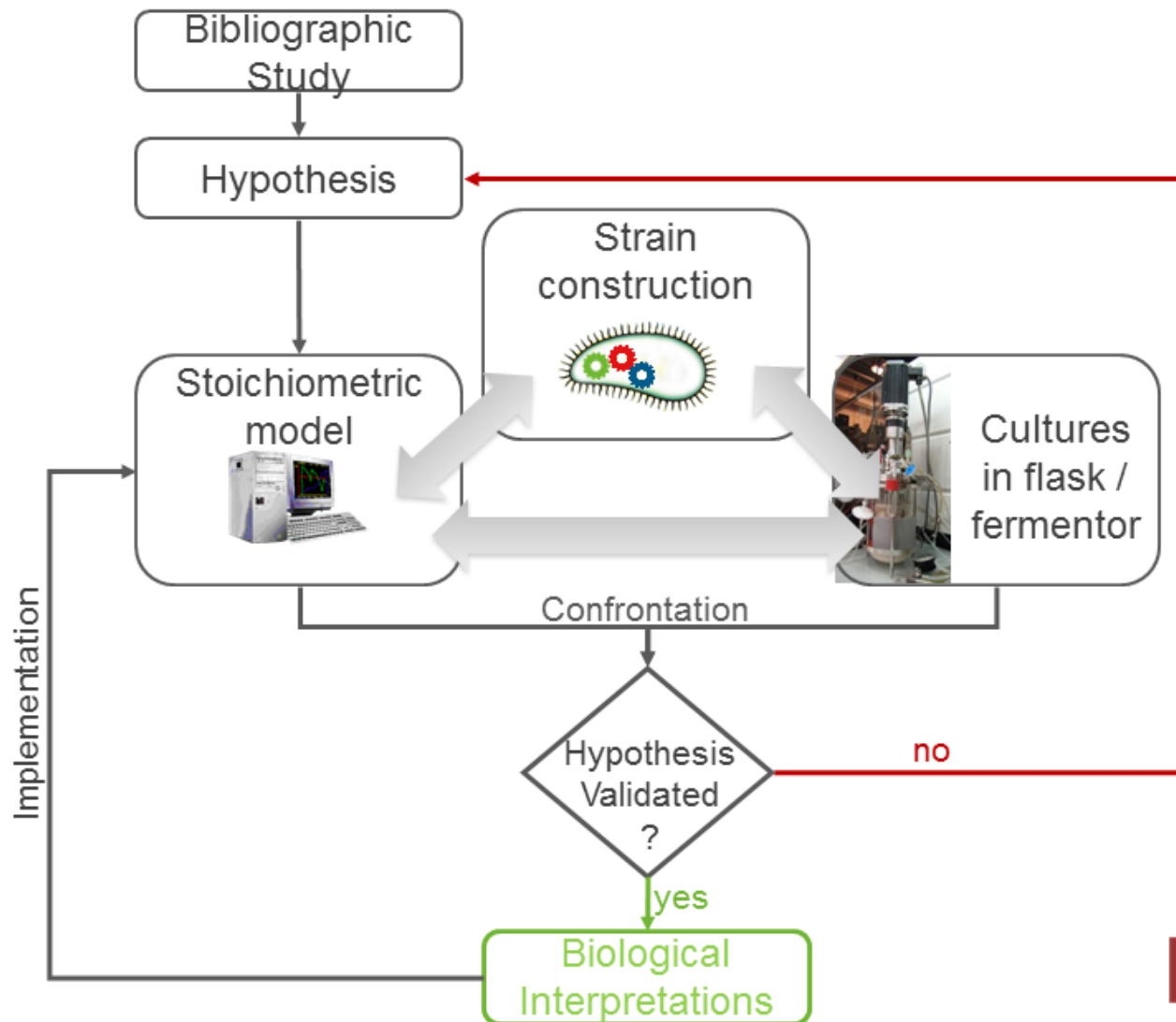


R. eutropha as a bioproduction platform

Exploits high potential of this versatile microorganism to build a flexible production platform with special interest in cheap substrates



Complementary approach





Carbon and energy sources
autotrophic (CO_2 , H_2 or HCO_3^-)
or heterotrophic (**Fructose**)

Final e^- acceptor
 O_2 or NO_3^-

Alcohols isopropanol

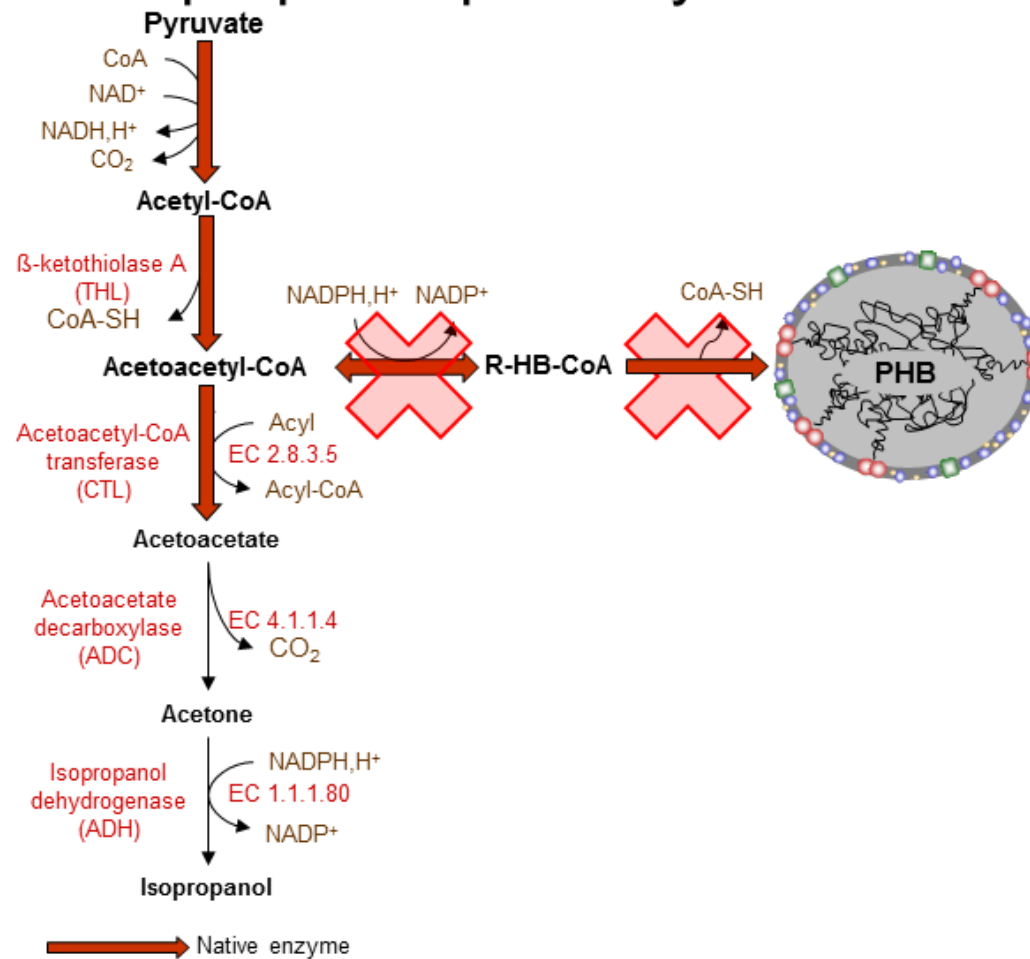
Modeling 37-54 reactions,
up to 55 metabolites
Takes into account carbon,
energy and coenzymes

System solved with steady state
assumption, with null production
of internal metabolites



Stoichiometric modeling

■ Isopropanol pathway overview





Pyruvate

CoA
NAD⁺
NADH, H⁺
CO₂

Acetyl-CoA

2-oxoacetyl-CoA transferase (CTF)
CoA-SH

Acetoacetyl-CoA

Acetoacetyl-CoA transferase (CTF)
Acyl
EC 2.8.3.5
Acyl-CoA

Acetoacetate

Acetoacetate decarboxylase (ADC)
EC 4.1.1.4
CO₂

Acetone

Isopropanol dehydrogenase (ADH)
NADPH
EC 1.1.1.80
NADP⁺

Isopropanol

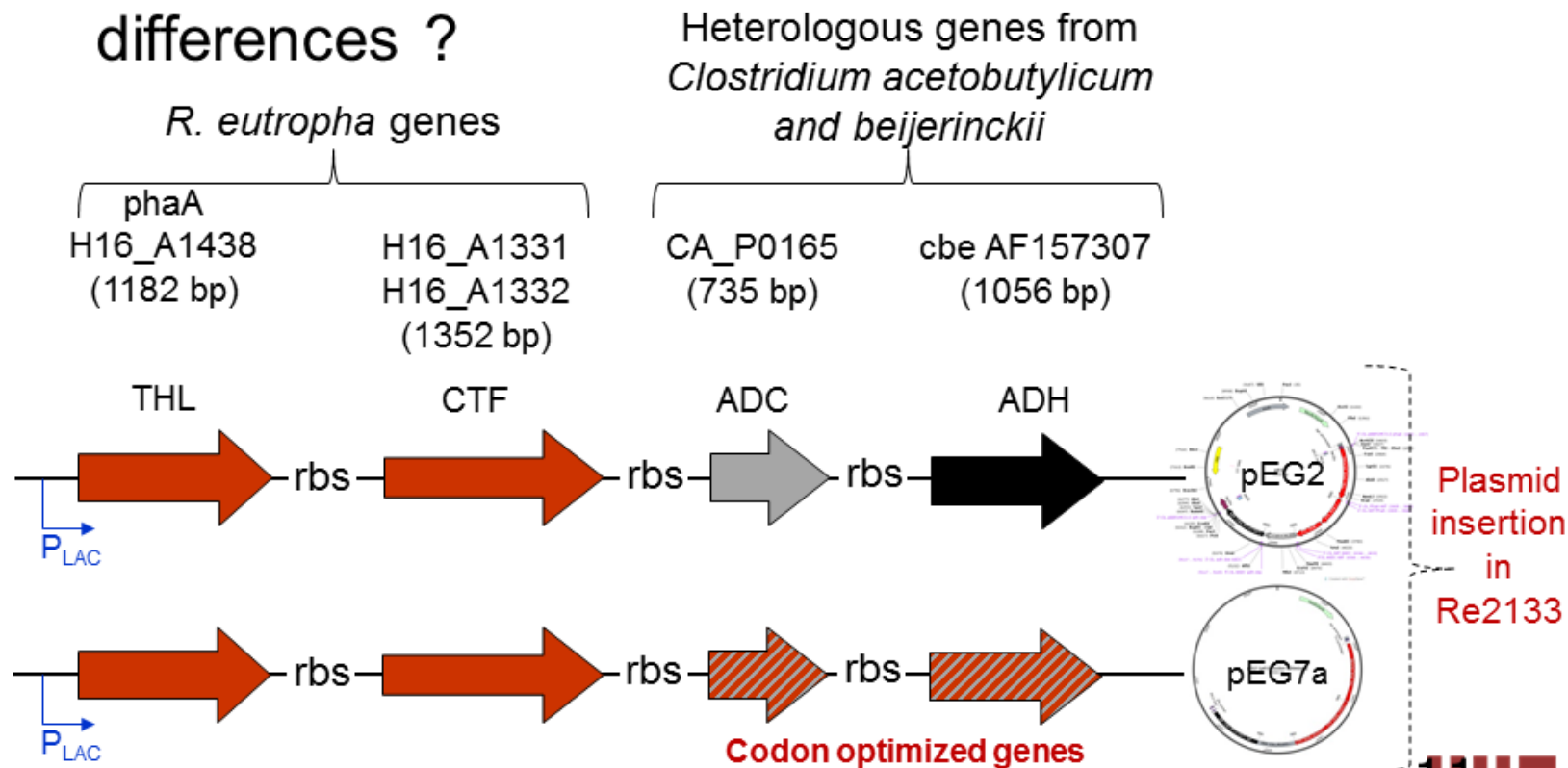
Native enzyme





Strain constructions

- 1- How to overcome the poor expression of heterologous genes due to codon usage differences ?



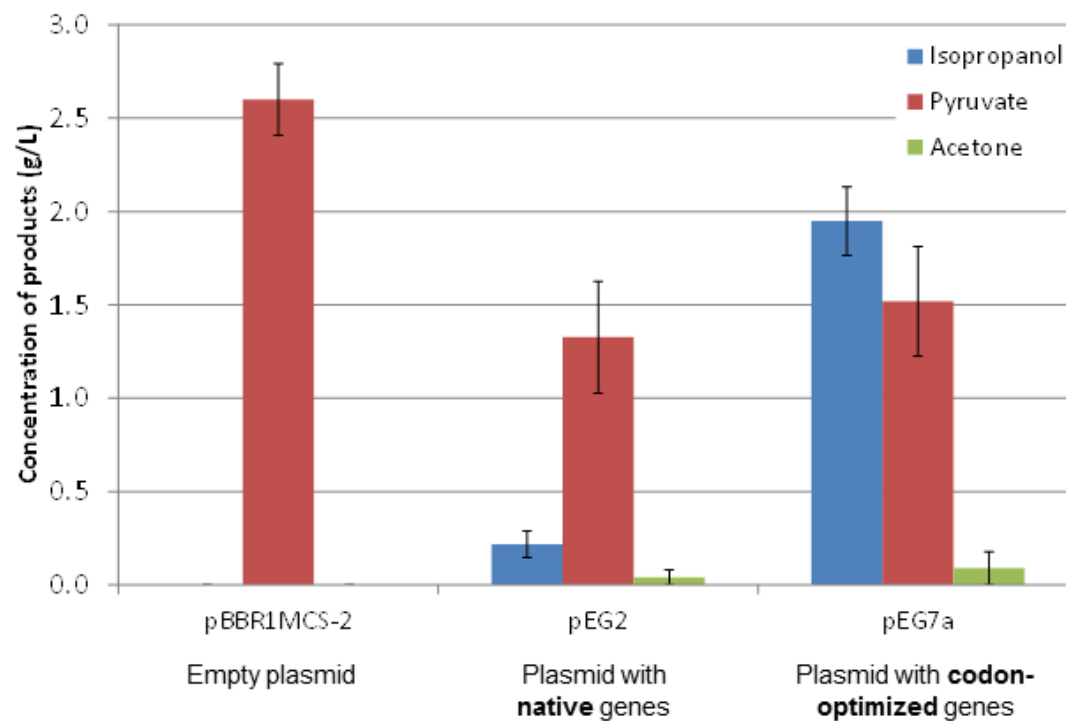
Strain Re2133: H16 Δ phaB1B2B3C1 Gen^r (Budde, C. F., A. E. Mahan, et al. (2010))



Strain constructions

■ 1- Native genes vs codon-optimized genes

Maximal isopropanol concentration and associated
pyruvate and acetone concentration produced by strains
Re2133/plasmid



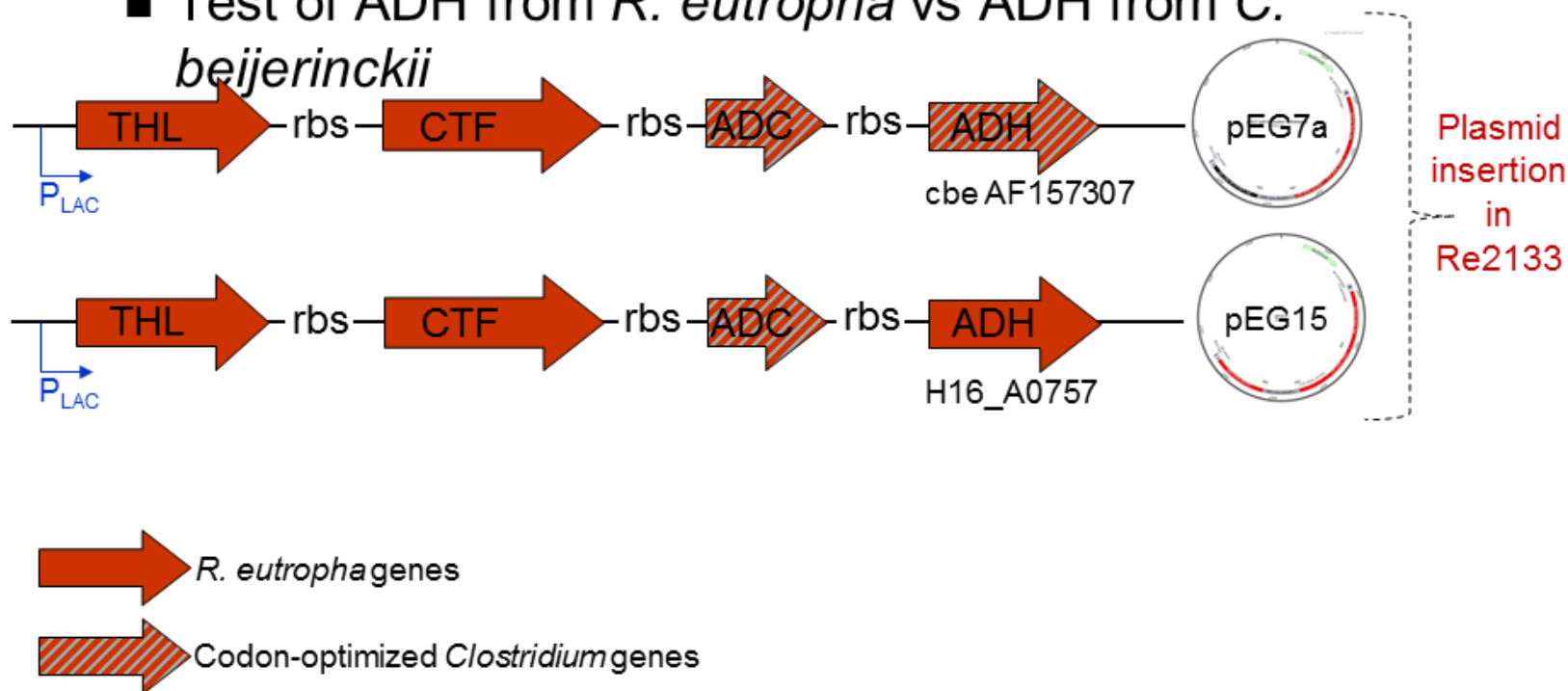
Codon optimization of
genes increases by 8.9 ± 3.0 folds the
isopropanol production



Strain constructions

- 2 - Is *R. eutropha* Alcohol Dehydrogenase (ADH) able to use acetone as substrate ?

- Test of ADH from *R. eutropha* vs ADH from *C. beijerinckii*



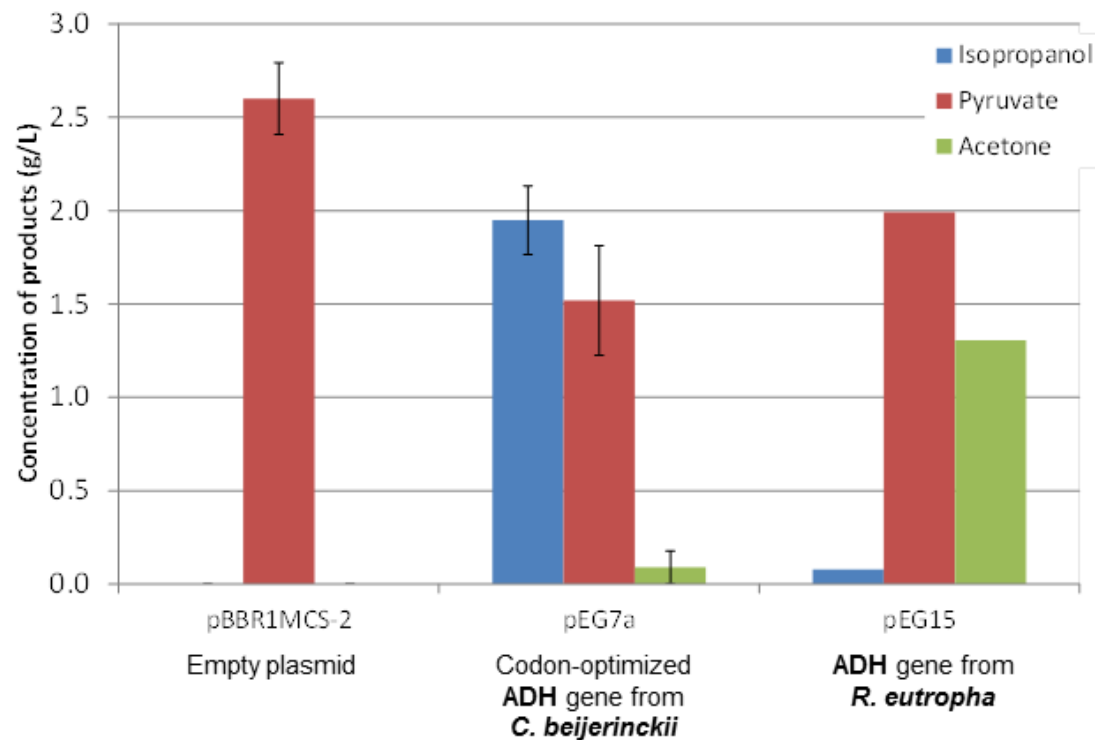
Strain Re2133: H16 Δ phaB1B2B3C1 Gen^r (Budde, C. F., A. E. Mahan, et al. (2010))



Strain constructions

■ 2 - ADH from *R. eutropha* vs ADH from *C. beijerinckii*

Maximal isopropanol concentration and associated pyruvate and acetone concentration produced by strains Re2133/plasmid



With the ADH from *R. eutropha* only about 80 mg/L of isopropanol are produced. Acetone is produced instead.

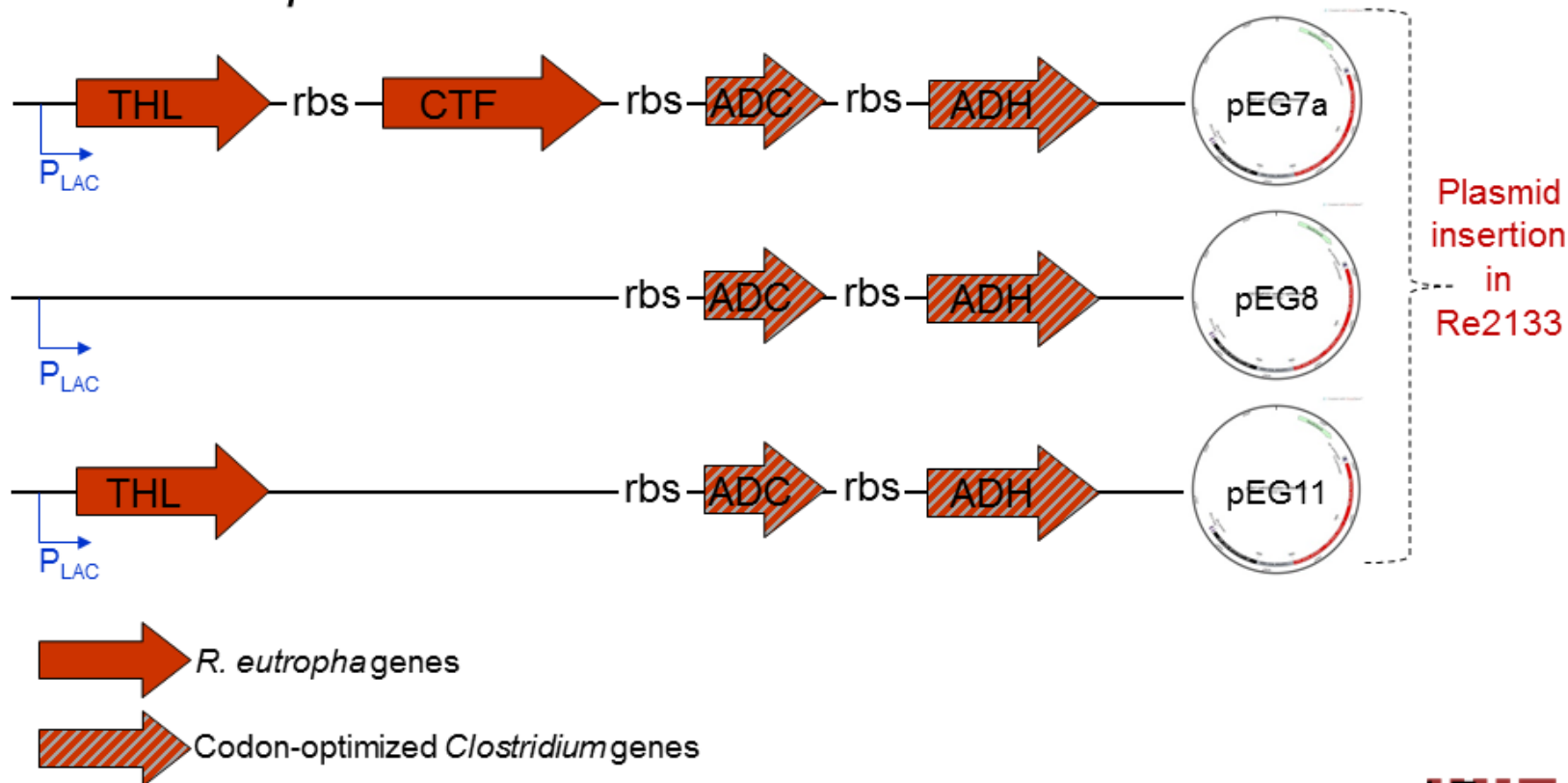
ADH from *R. eutropha*:

- low activity towards acetone
- but not suitable for isopropanol production



Strain constructions

- 3 - Is it necessary to overexpress the native genes from *R. eutropha* ?



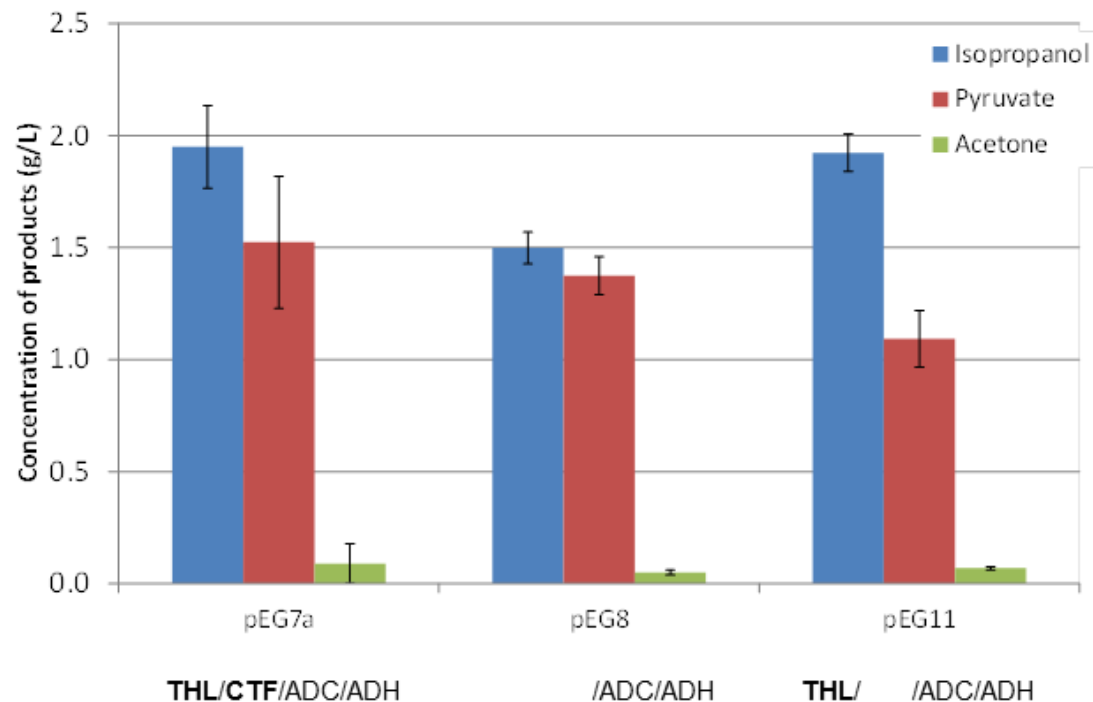
Strain Re2133: H16 Δ phaB1B2B3C1 Gen^r (Budde, C. F., A. E. Mahan, et al. (2010))



Strain constructions

■ 3 - Overexpression of *R. eutropha* native genes or not ?

Maximal isopropanol concentration and associated pyruvate and acetone concentration produced by strains Re2133/plasmid



Without overexpression of THL and CTF: isopropanol production decreases by 1.3 $\pm$ 0.1 folds

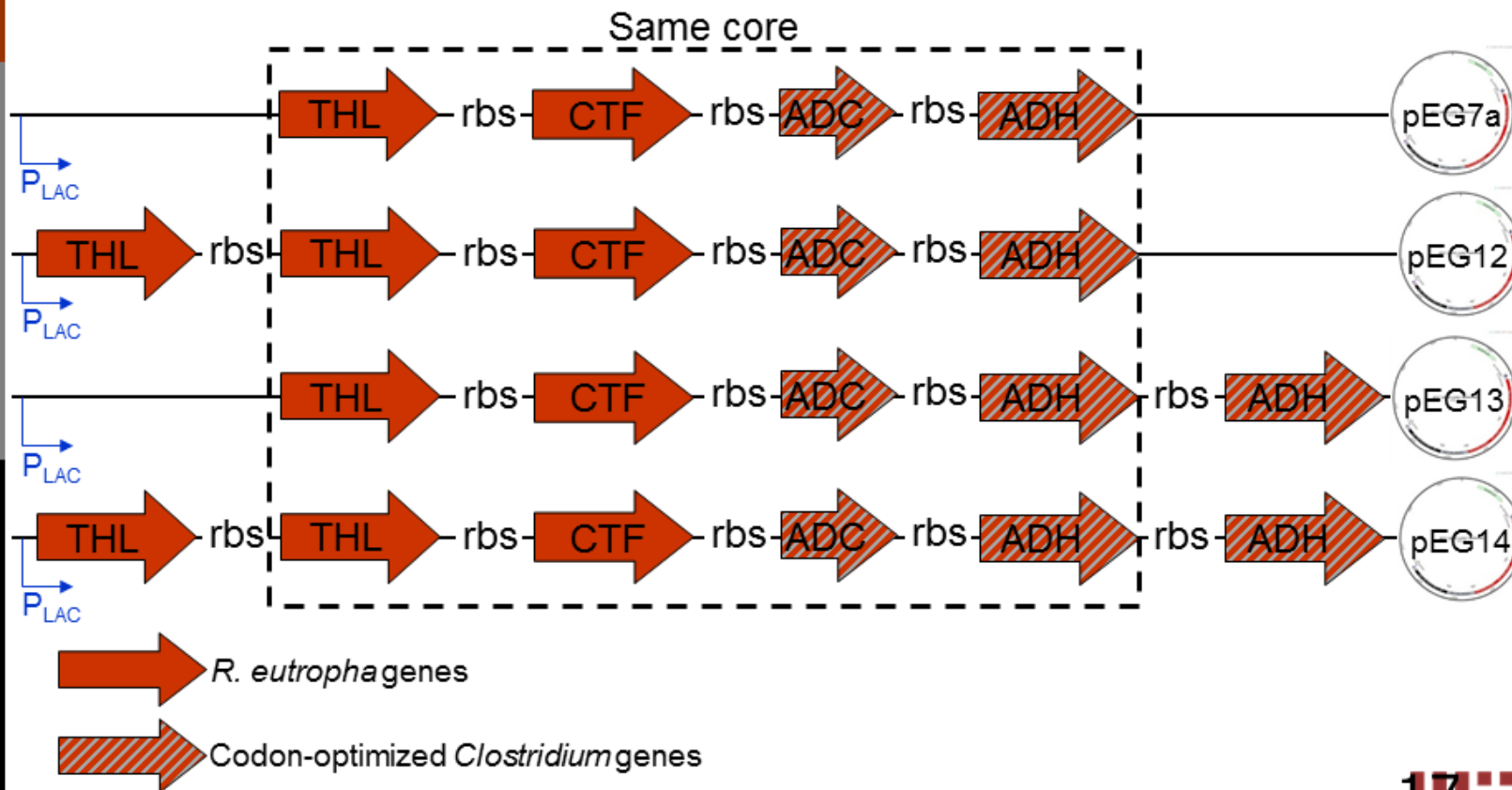
The overexpression of the sole THL restore the level of isopropanol produced

The thiolase (THL) gene (*phaA*) has to be overexpressed on a plasmid but not the CoA-Transferase (CTF)



Strain constructions

- 4 – Does gene duplication lead to higher isopropanol production ?



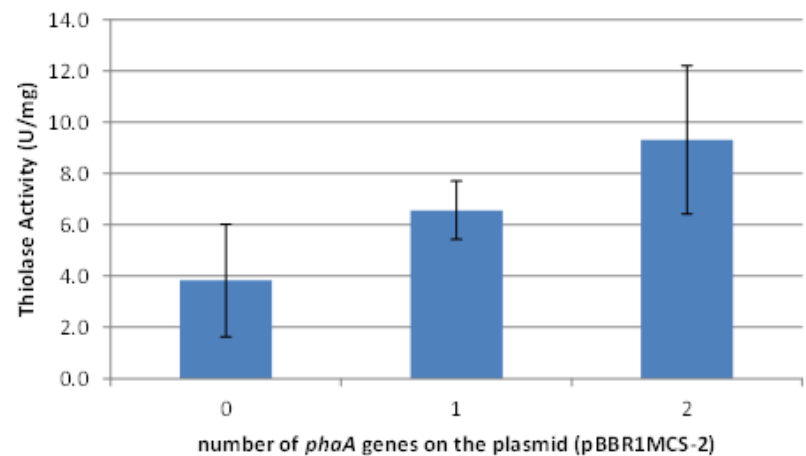
Strain Re2133: H16 Δ phaB1B2B3C1 Gen^r (Budde, C. F., A. E. Mahan, et al. (2010))



Strain constructions

- 4 – Does gene duplication lead to higher isopropanol production ?
 - Thiolase (THL) gene (*phaA*) duplication on the plasmid

- leads to higher specific thiolase activity



Each additional copy
=
increase of 2.7 U/mg

- but does not increase isopropanol production

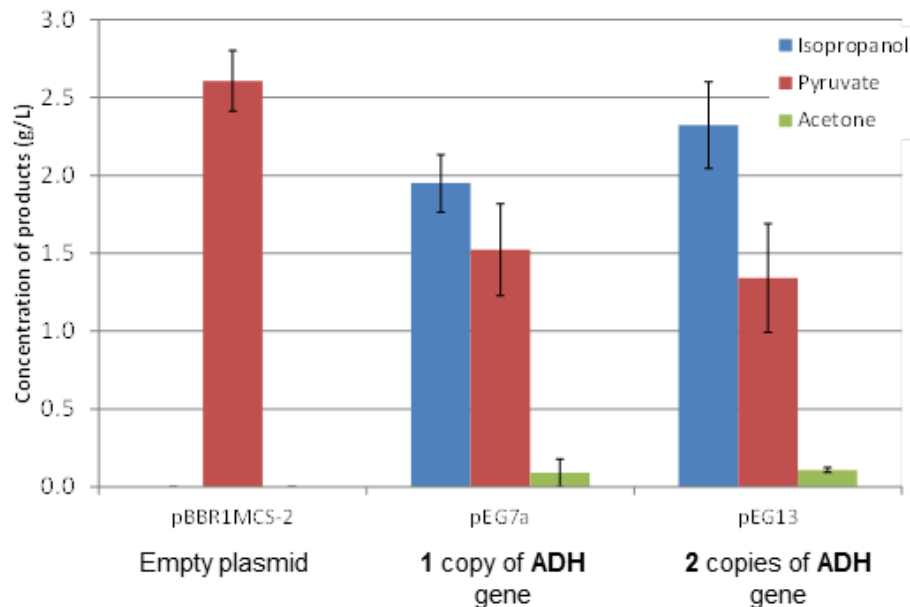
The condensation of two Acetyl-CoA into Acetoacetyl-CoA by the Thiolase is not anymore the limiting step



Strain constructions

- 4 – Does gene duplication lead to higher isopropanol production ?
 - Alcohol dehydrogenase (ADH) gene duplication on the plasmid
 - Increases the isopropanol production

Maximal isopropanol concentration and associated pyruvate and acetone concentration produced by strains Re2133/plasmid



The Alcohol dehydrogenase is a limiting step for isopropanol production

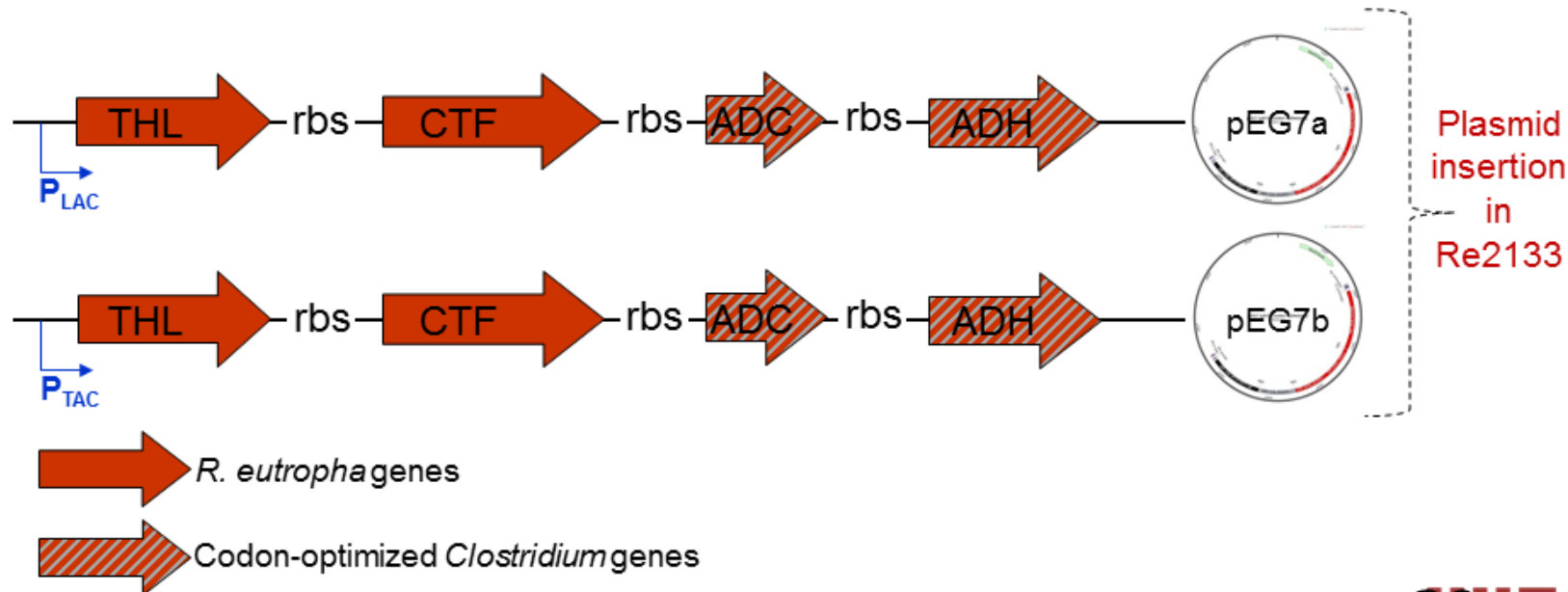


Strain constructions

■ 5 - Is the promoter strong enough to have an efficient isopropanol production ?

- P_{LAC} and P_{TAC} are constitutive promoter in *R. eutropha*
- P_{TAC} shows 1.5 to 2 fold higher expression compared to P_{LAC}

Fukui, T.,
Ohsawa, K.,
et al. (2010)



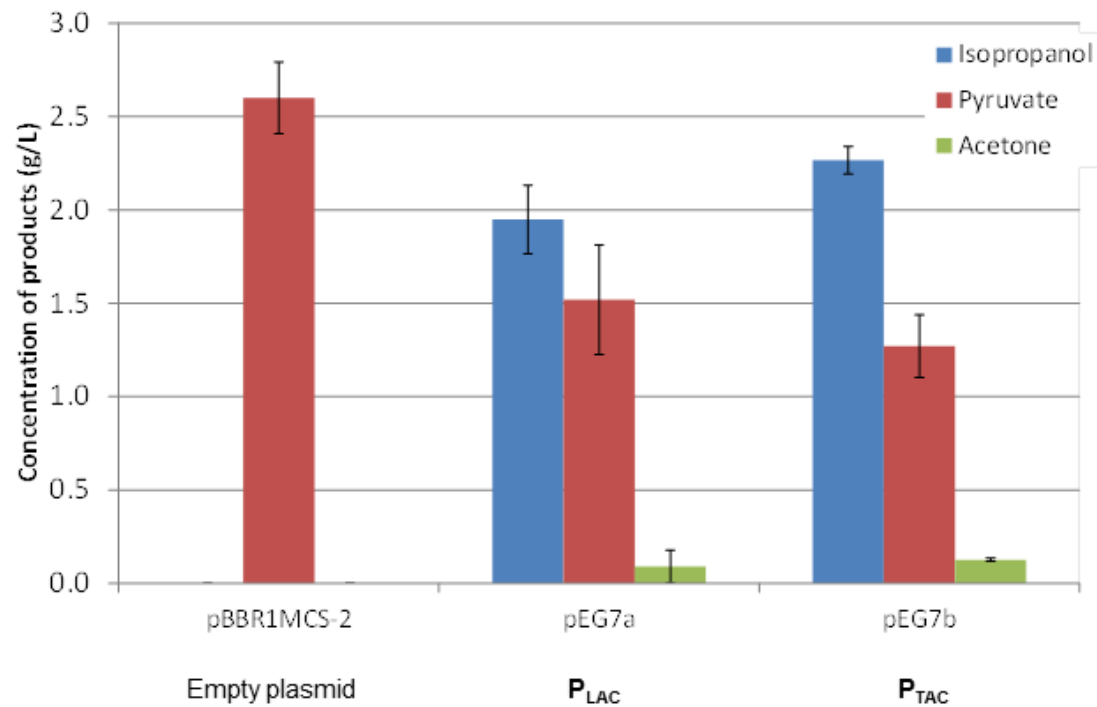
Strain Re2133: H16 Δ phaB1B2B3C1 Gen^r (Budde, C. F., A. E. Mahan, et al. (2010))



Strain constructions

■ 5 - P_{LAC} vs P_{TAC}

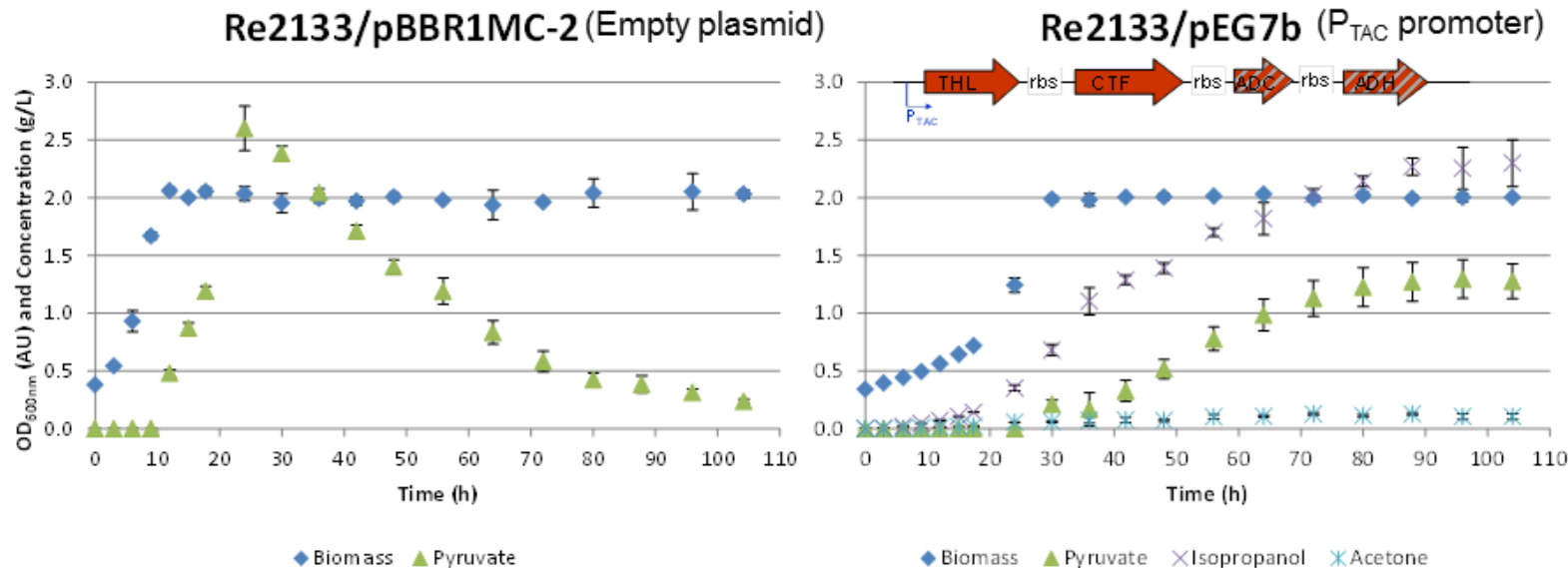
Maximal isopropanol concentration and associated pyruvate and acetone concentration produced by strains Re2133/plasmid



P_{TAC} used instead of P_{LAC} increases by 1.2 ± 0.1 folds the isopropanol production



Isopropanol production



$$Y_{S,ISOPROP} = 0.22 \pm 0.01 \text{ Cmole.Cmole}^{-1}$$

→ 44% of the theoretical yield

$$\text{Growth rate} = 0.166 \pm 0.002 \text{ h}^{-1}$$

$$\text{Growth rate} = 0.052 \pm 0.003 \text{ h}^{-1}$$

Constitutive production of isopropanol decreases the growth rate by 3.2 folds
→ An inducible system has to be used

Experiments done in flask cultures (1 L) with 100 mL of Minimal Media (Lu, J., C. Brigham, et al. (2012)), nitrogen added to produce about 1 g/L of biomass, fructose as carbon source

Conclusion and next challenge

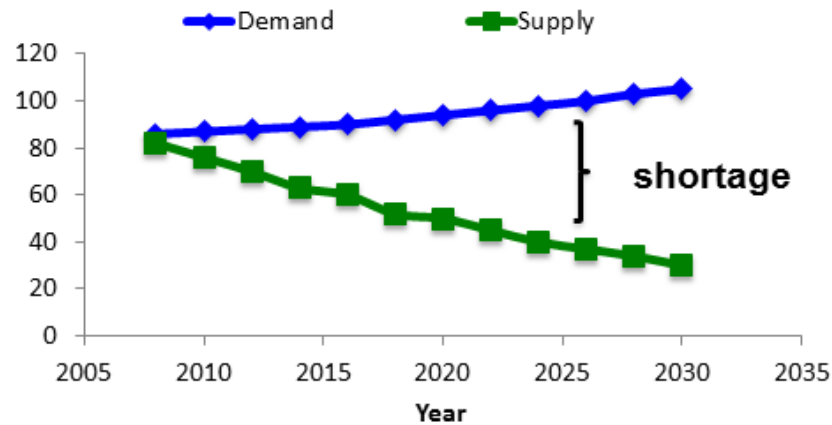
- First successful production of isopropanol by metabolically engineered *R. eutropha*
 - up to 2.4 g/L of isopropanol (with 1g/L of biomass)
 - the main by-product is pyruvate (due to a bottleneck in the isopropanol pathway)

Need to increase the carbon drive through the isopropanol pathway by fine-tuning of gene expression

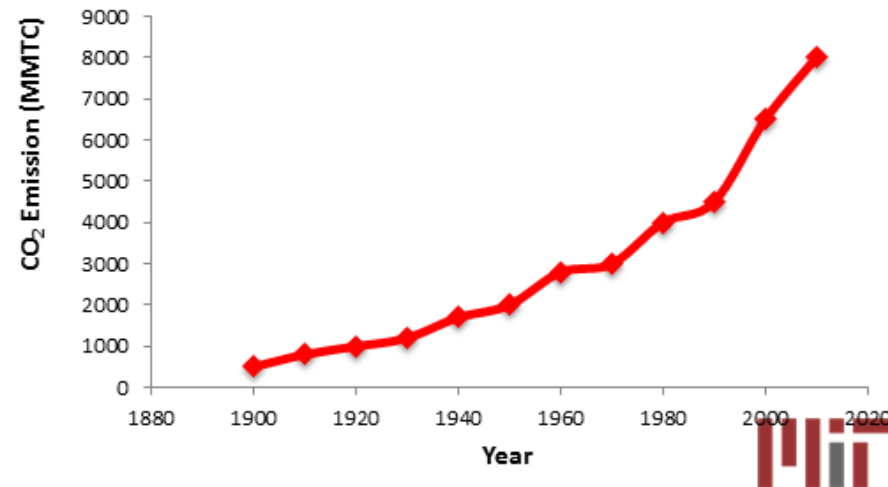
- Coding Sequence optimization
- Ribosome binding site optimization
 - possibility to increase the translation initiation by 2 to 10000 times (according to the RBS calculator Salis, Mirsky et al. 2009)

Main Concerns

World's Fossil Fuel Supply and Demand



Global Carbon Dioxide Emission



Alternative Biofuel

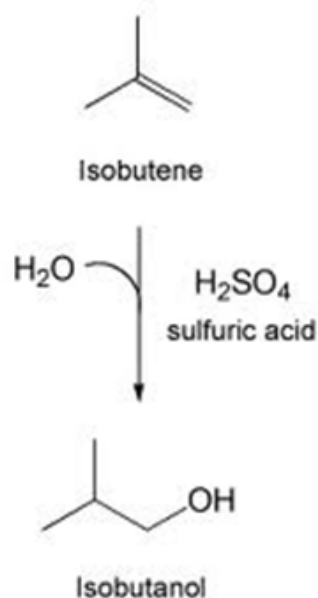
- Safe
- Sustainable
- From CO₂
- Does not threaten land reserved for food production
- Energy content similar to gasoline
- Compatible with the existing infrastructure

**Production of isobutanol from CO₂, O₂,
and H₂ in *Ralstonia eutropha***

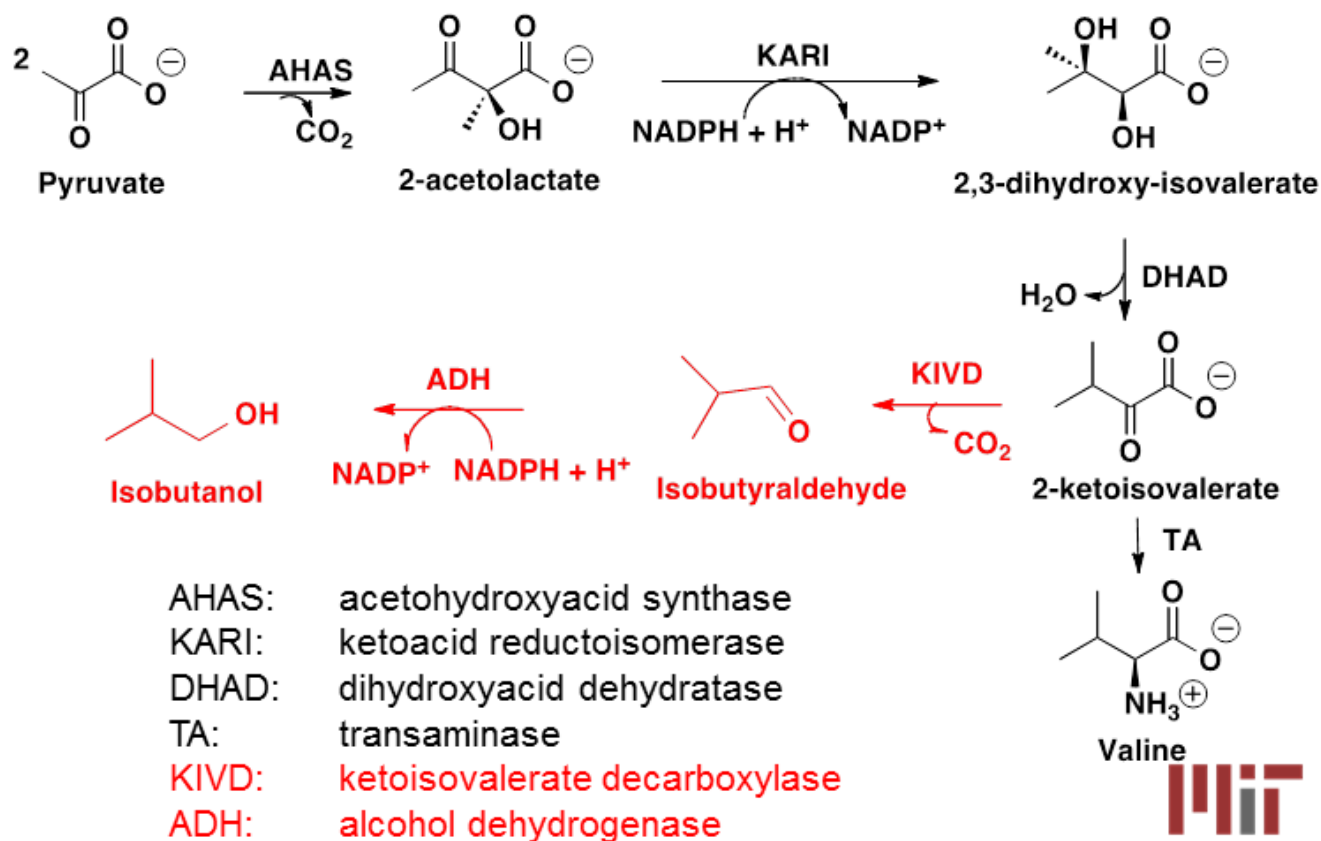


How's Isobutanol Synthesized?

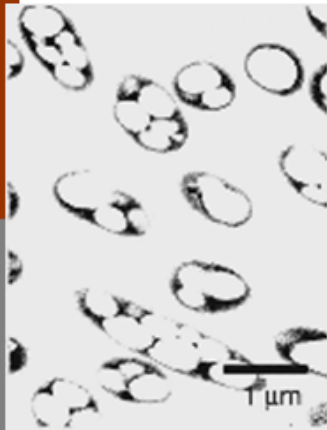
Chemical



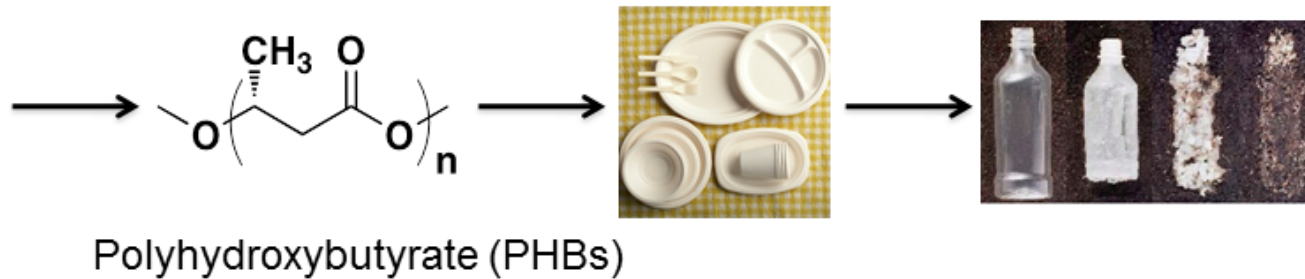
Biological



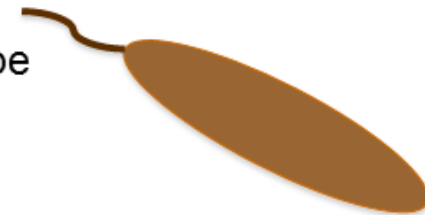
Why *Ralstonia eutropha*?



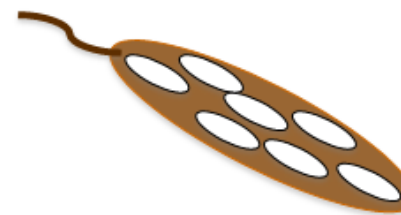
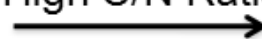
TEM image by Dr. Gregory York



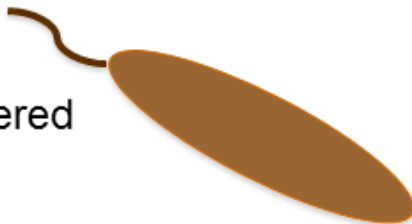
Wild type



High C/N Ratio



Engineered



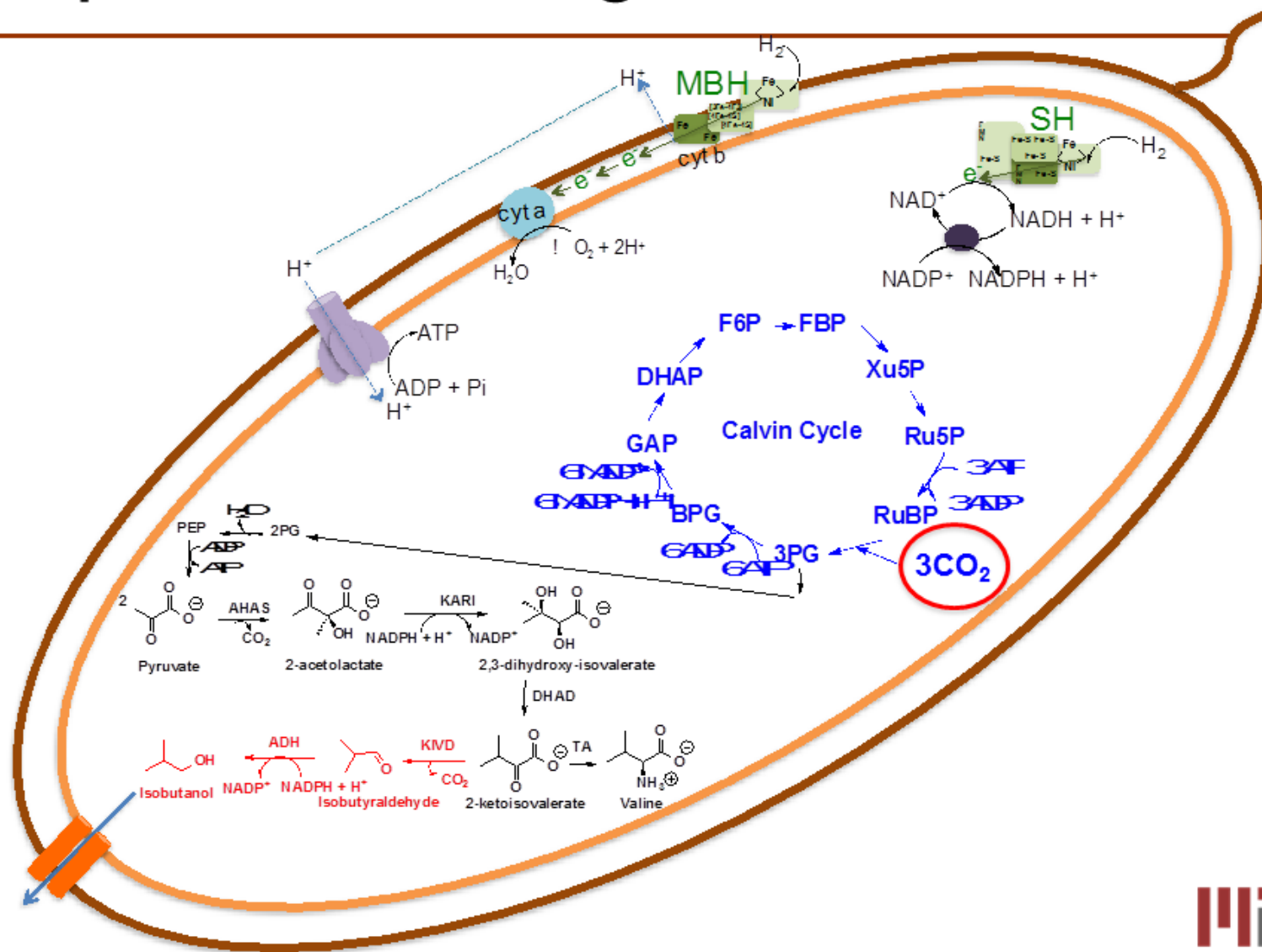
High C/N Ratio



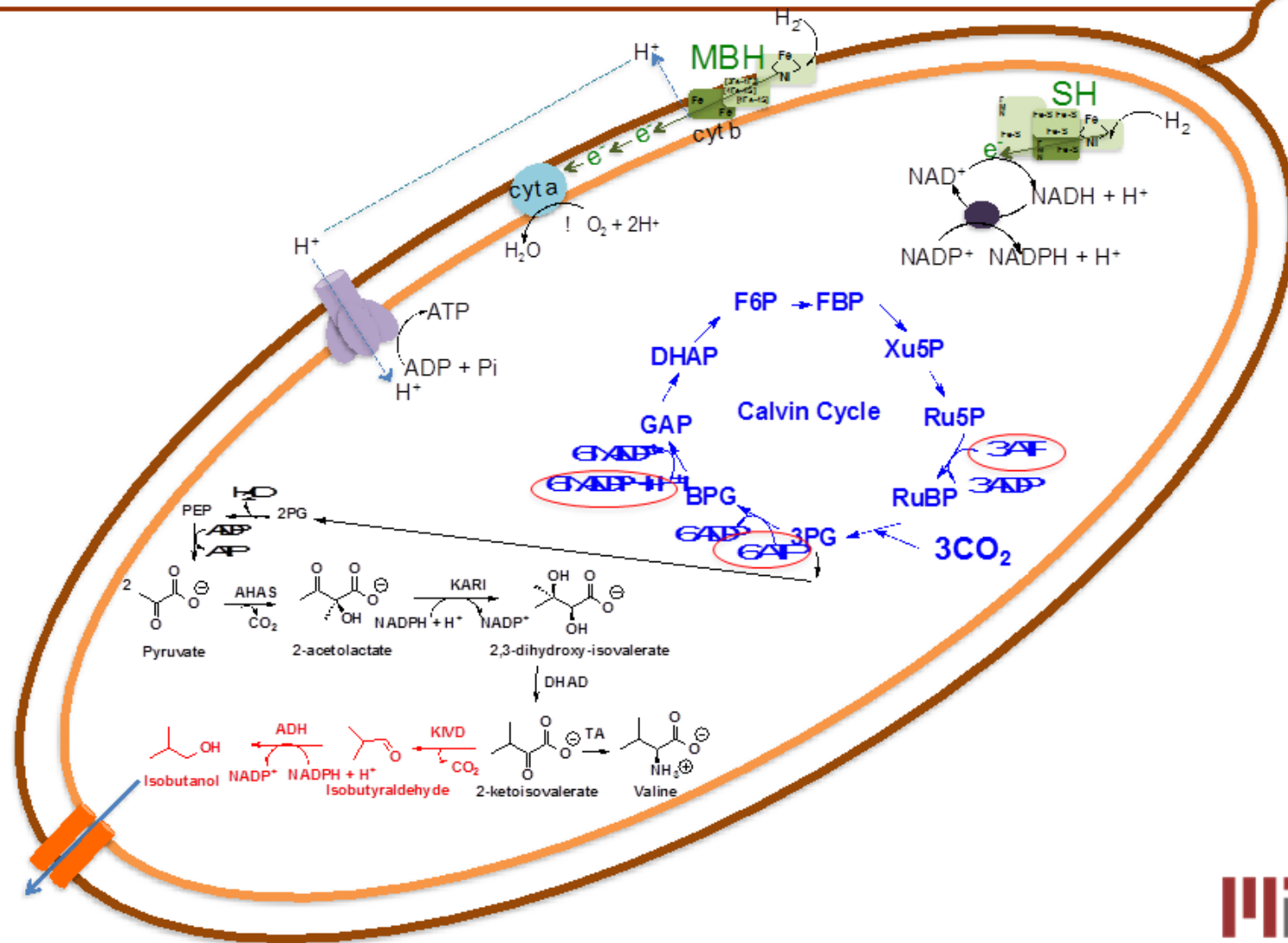
Slide modified from CB



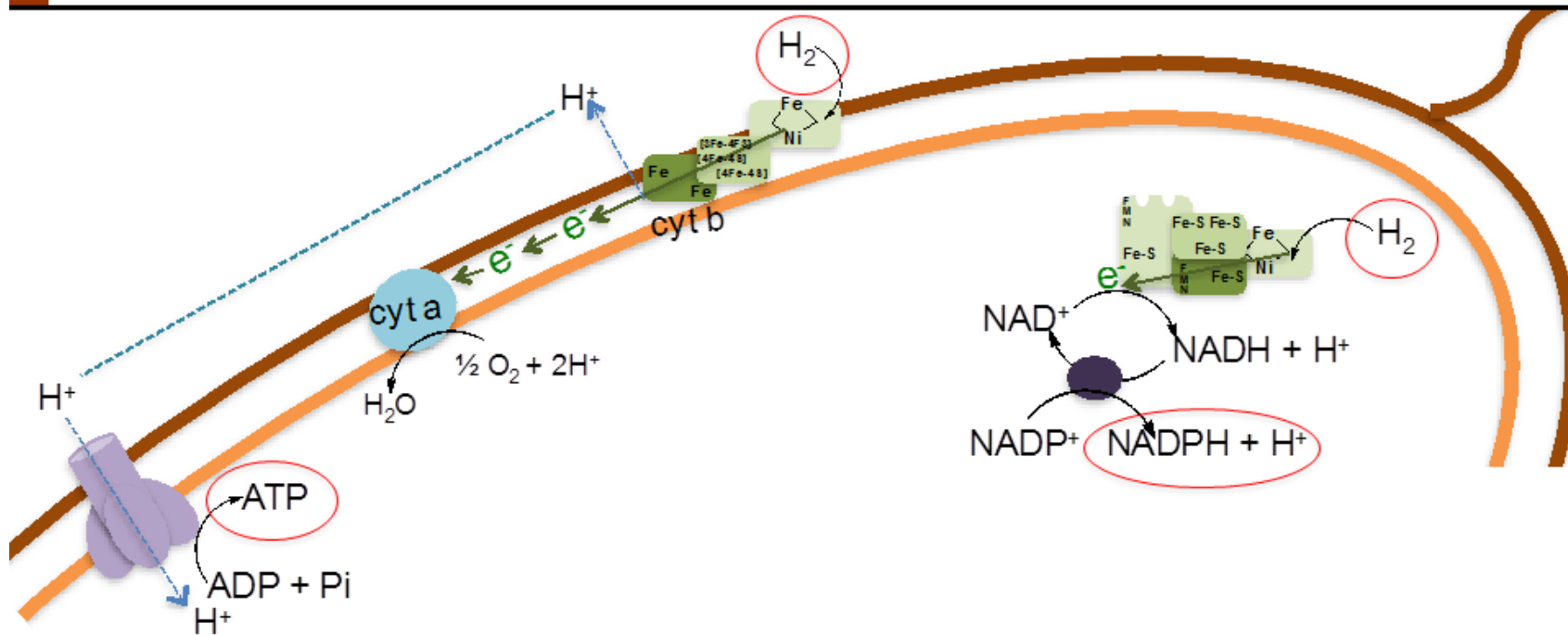
Capable of Fixing Carbon Dioxide



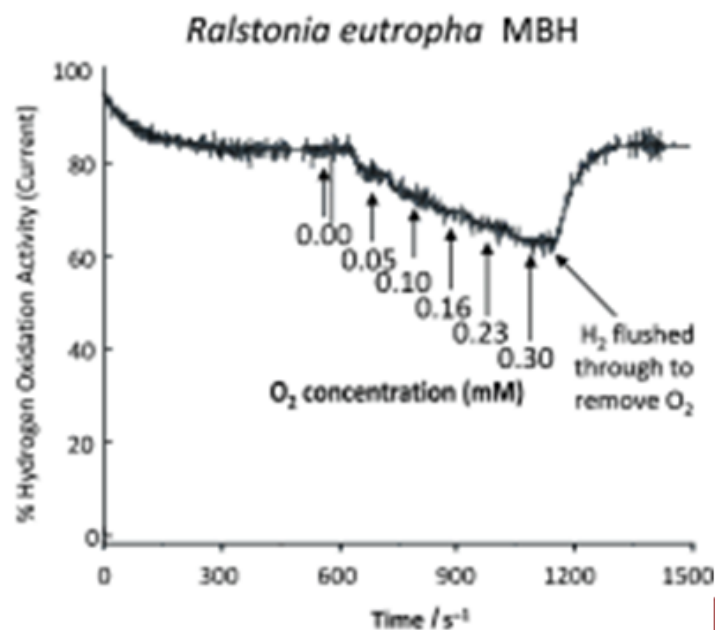
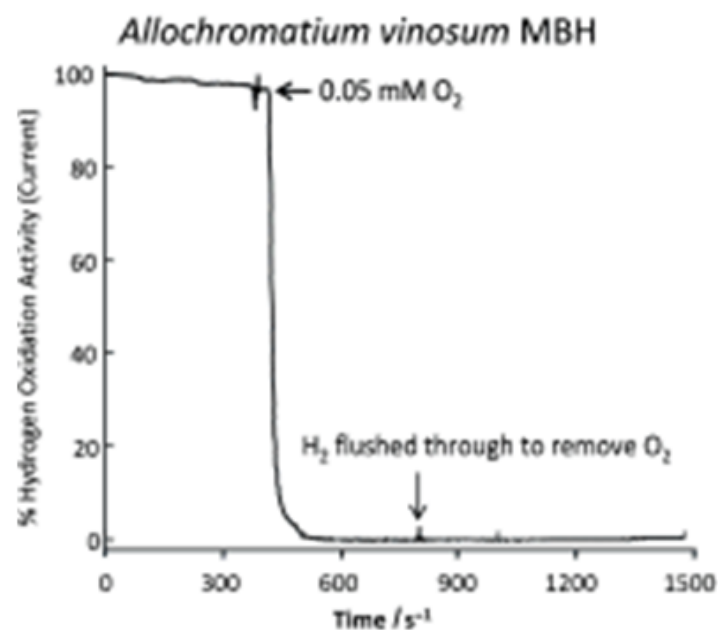
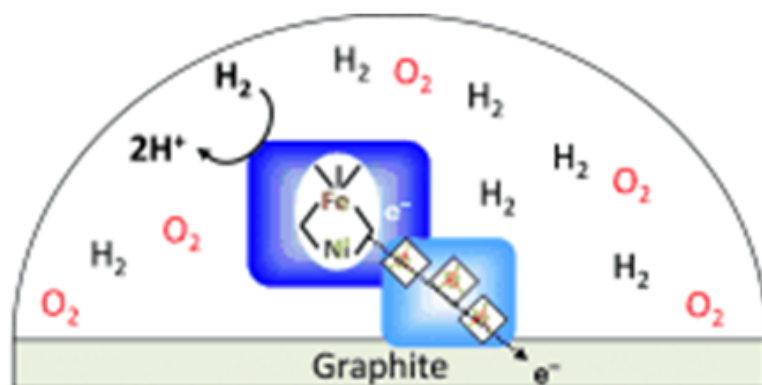
H₂ Energy for CO₂ Fixation



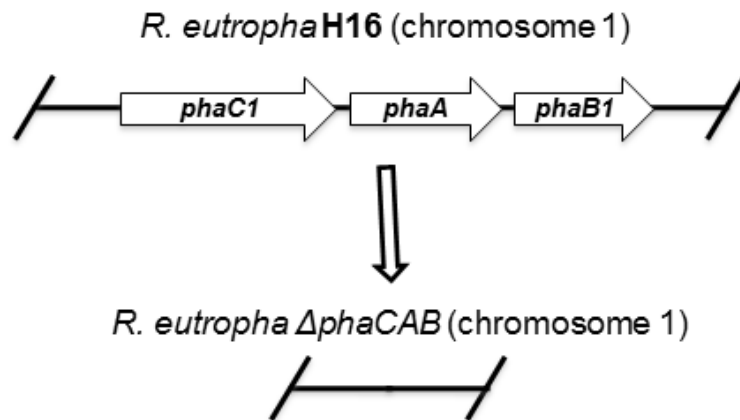
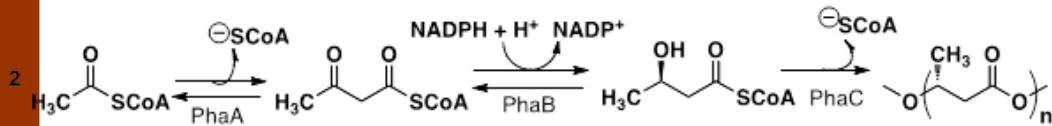
Extremely Unique Hydrogenases



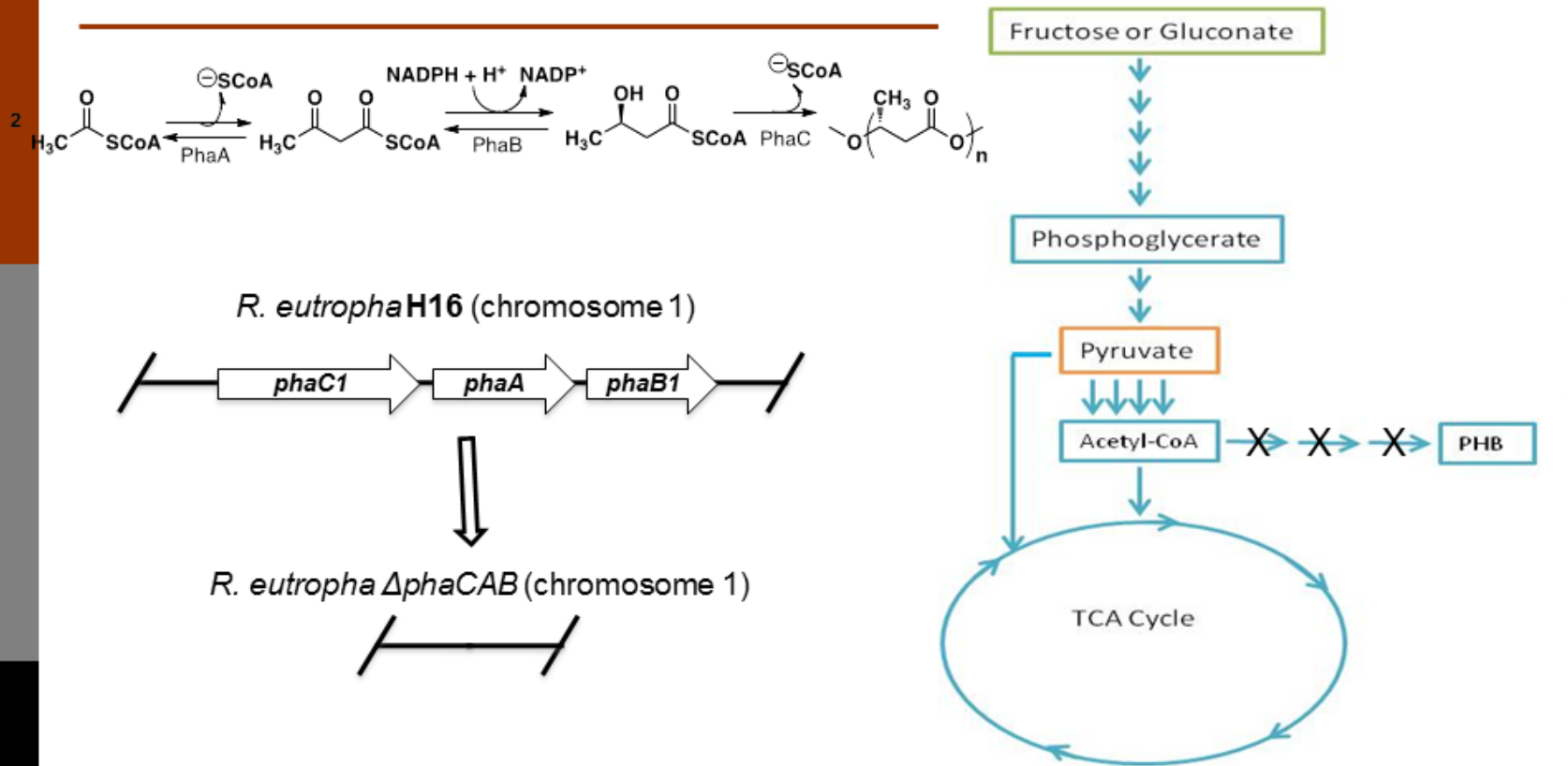
Hydrogenases Tolerate O₂



$\Delta phaCAB$ Strain Secreted Pyruvate

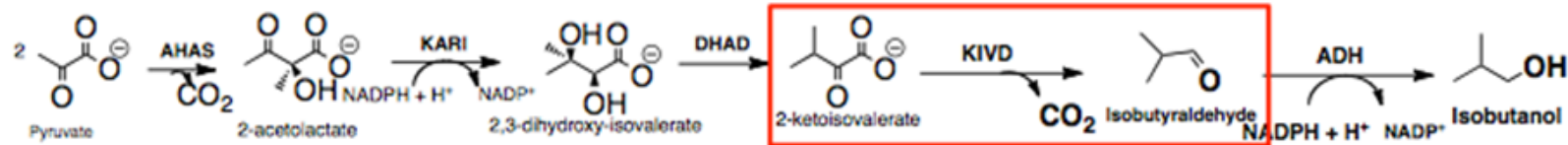


$\Delta phaCAB$ Strain Secreted Pyruvate

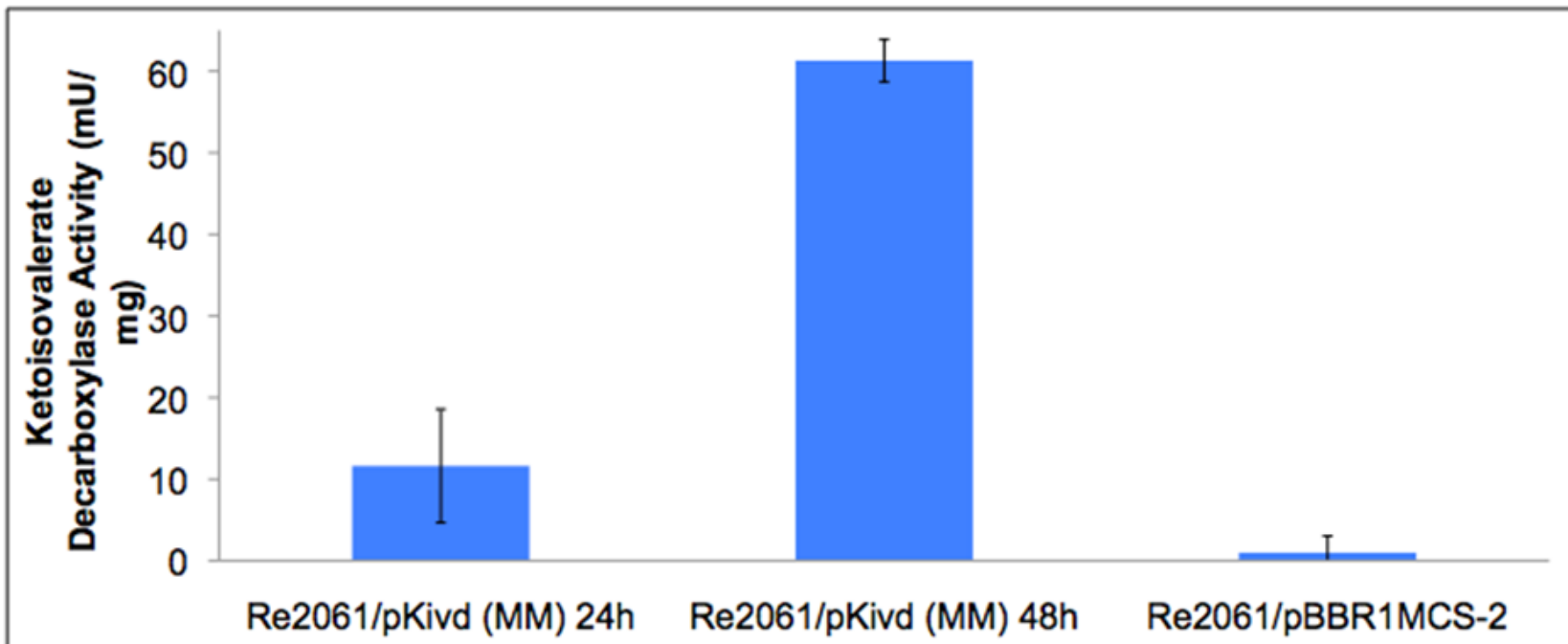
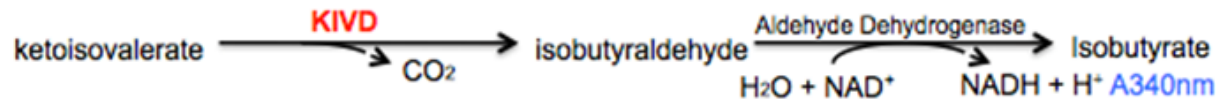


Strains	Residual CDW	[Gluc] (% w/v)	[Pyr] (% w/v)	[PHB] (% CDW)	[NADH] (pmol/CFU)	[NADPH] (pmol/CFU)
H16	1.1±0.1	1.2±0.03	0	83±2.9	0.01±0	7.5E-5±1E-5
Re2061	1.3±0.2	0.7±0.04	0.6±0.01	0	0.04±0.002	8.2E-5±0.7E-5
<i>p</i> value	NA	6.5E-5	NA	NA	1.3E-5	0.36

Active Ketoisovalerate Decarboxylase



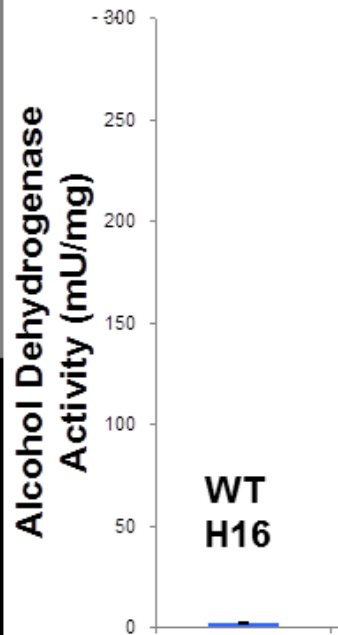
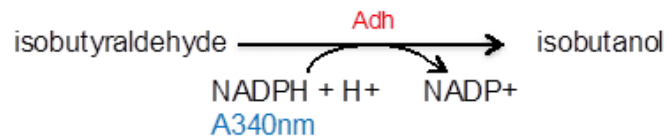
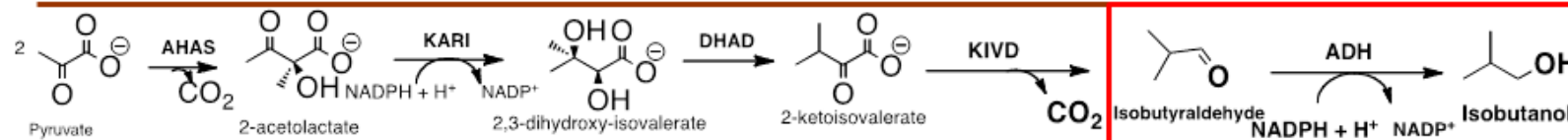
- Ketoisovalerate decarboxylase (KIVD) from *Lactococcus lactis*
- *kivd* gene was incorporated in a broad-host-range-cloning vector pBBR1MCS-2



U = μmol product formed per minute

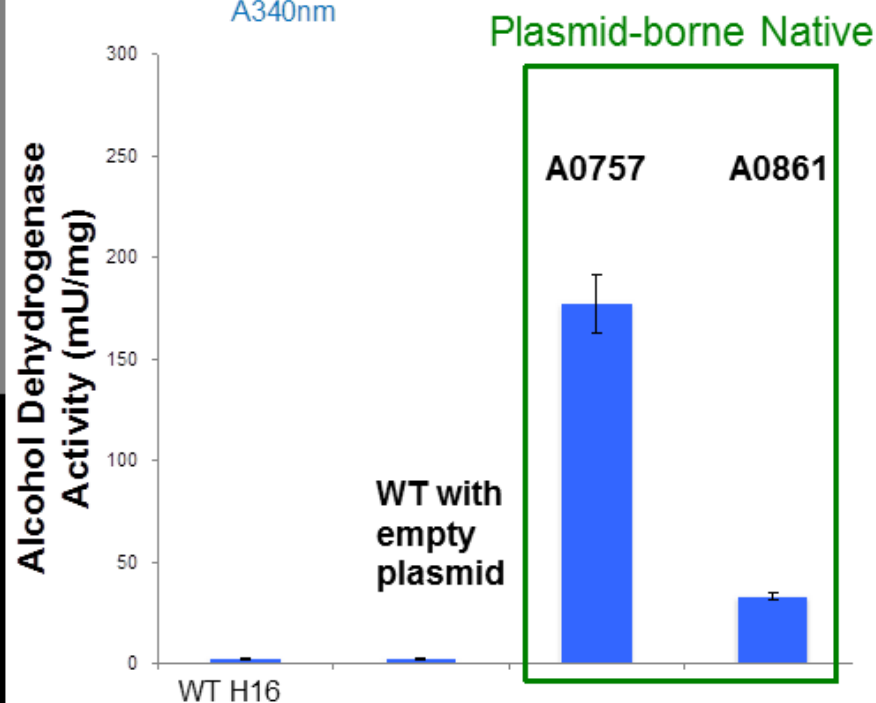
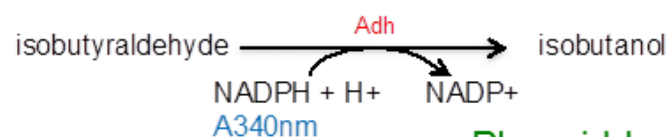
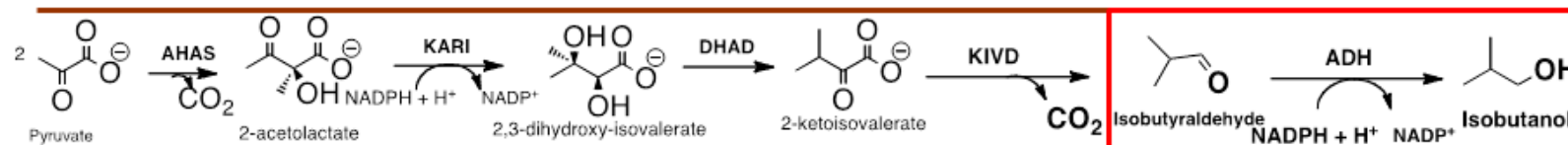
J. Lu, C. Brigham, C. Gai, A. Sinskey 2012 AMB 96: 283-297

Mutant Strains with Active ADH



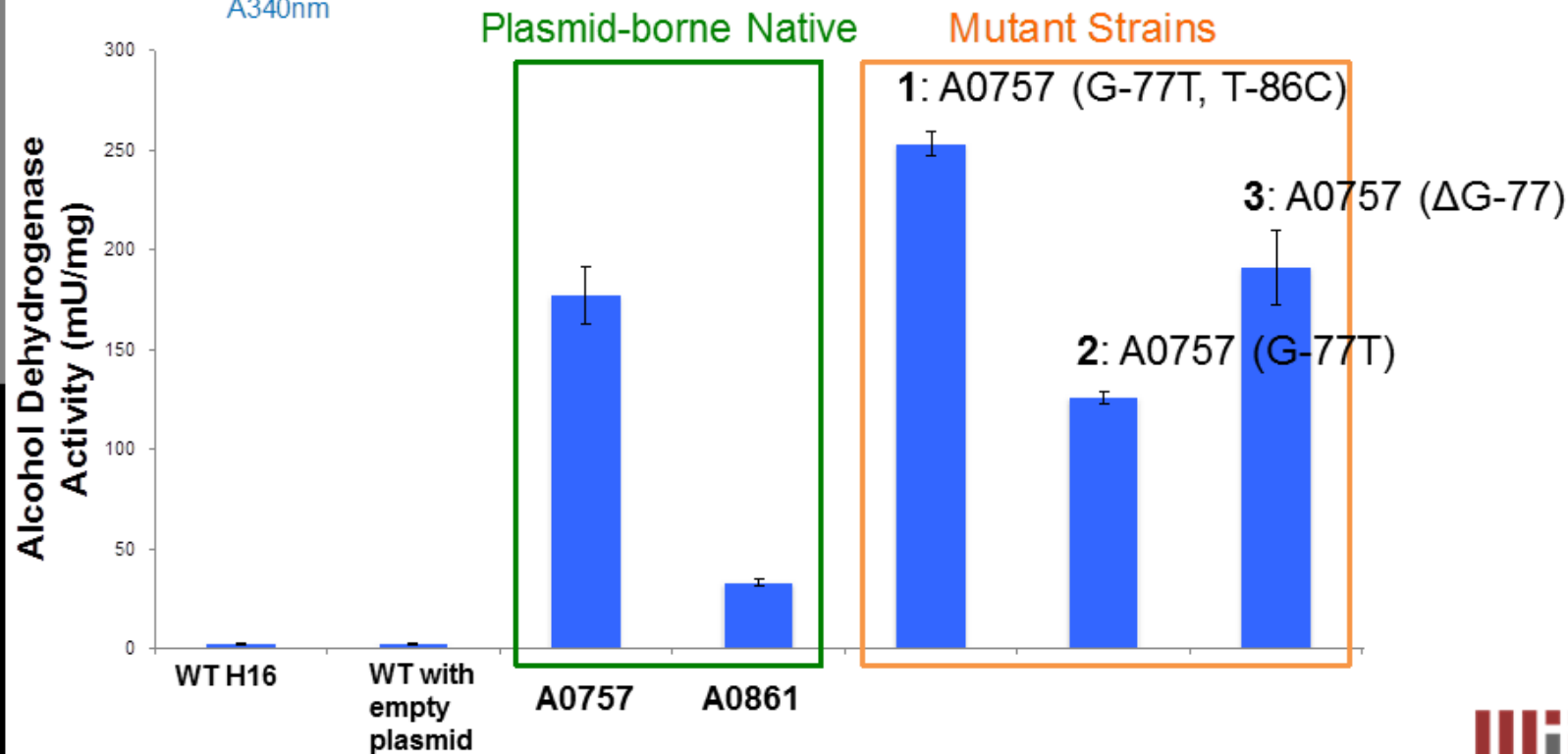
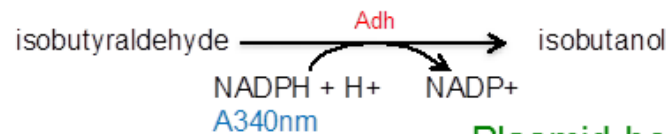
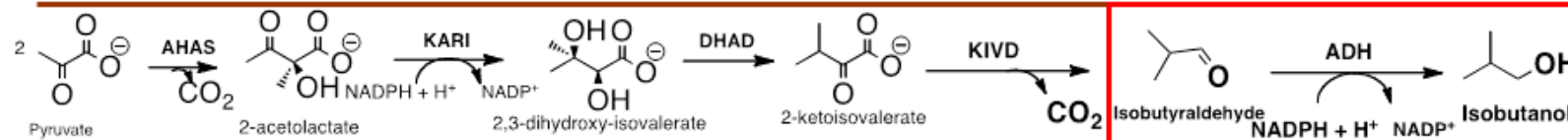
1 = μmol product formed per minute

Mutant Strains with Active ADH



1 = μmol product formed per minute

Mutant Strains with Active ADH

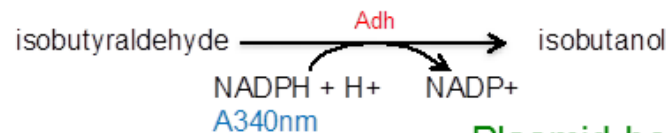
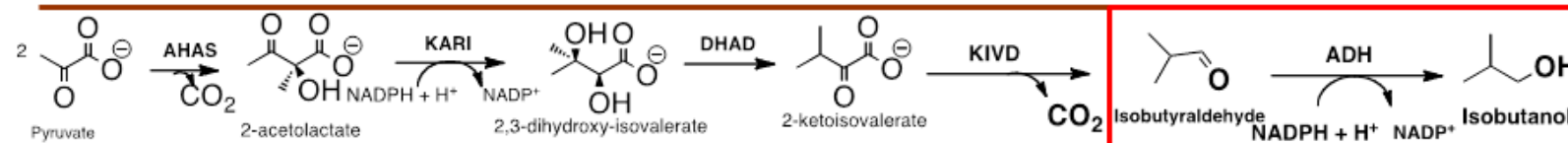


= μmol product formed per minute

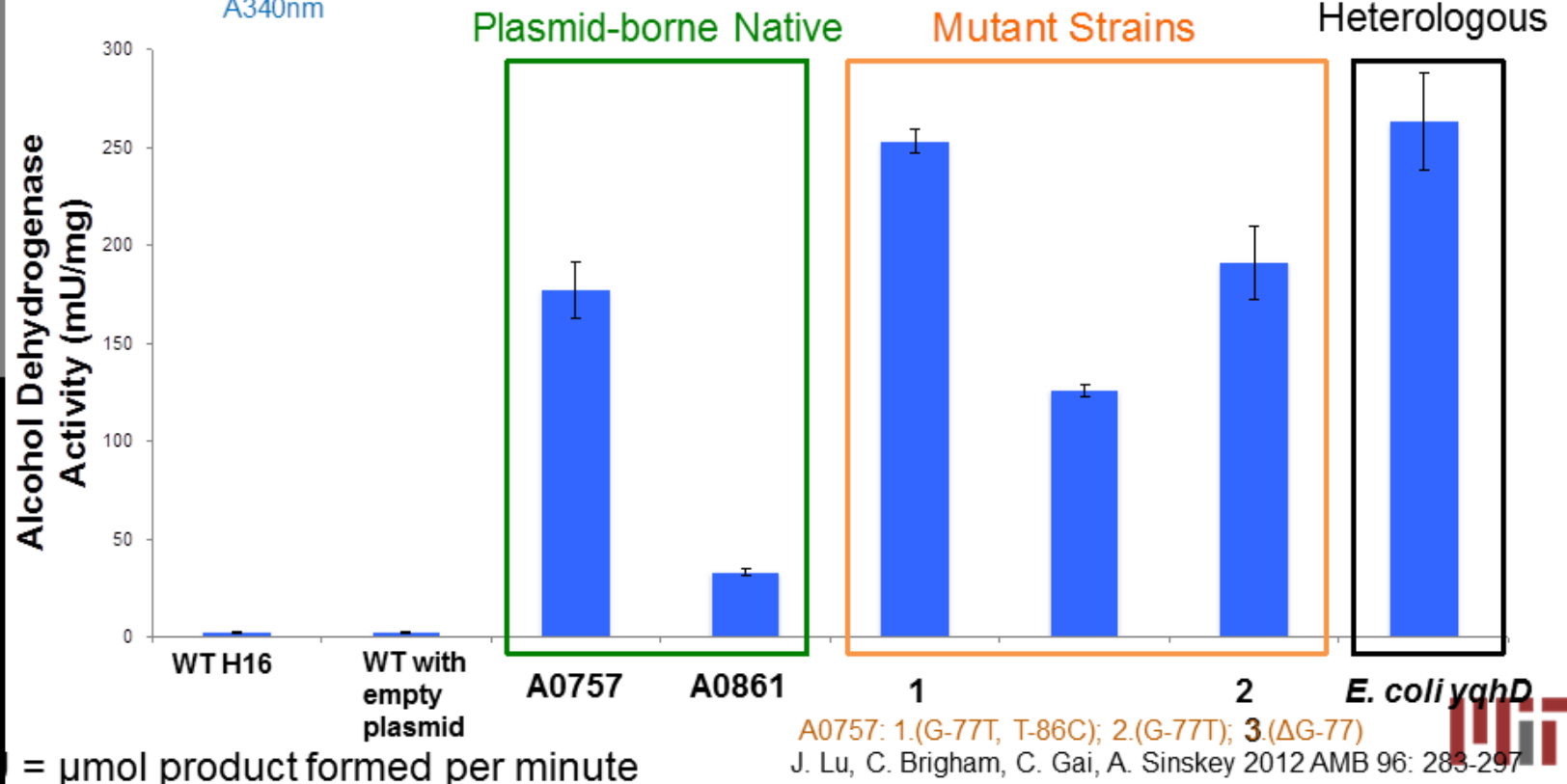
J. Lu, C. Brigham, C. Gai, A. Sinskey 2012 AMB 96: 283-297



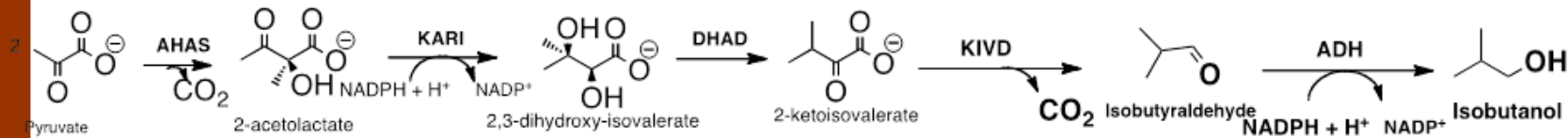
Mutant Strains with Active ADH



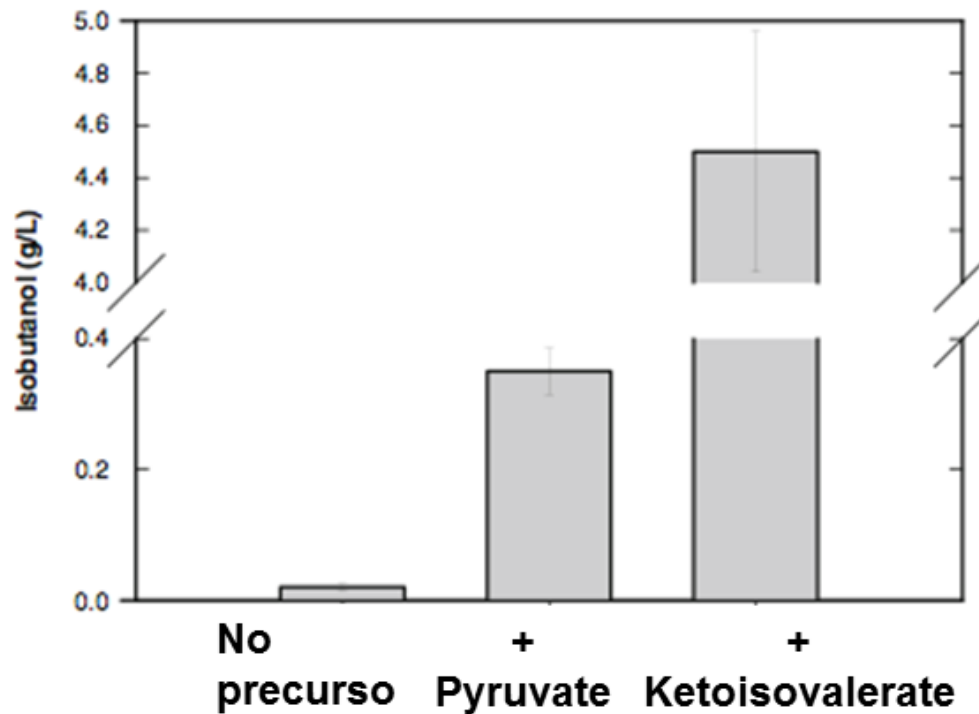
Plasmid-borne
Heterologous



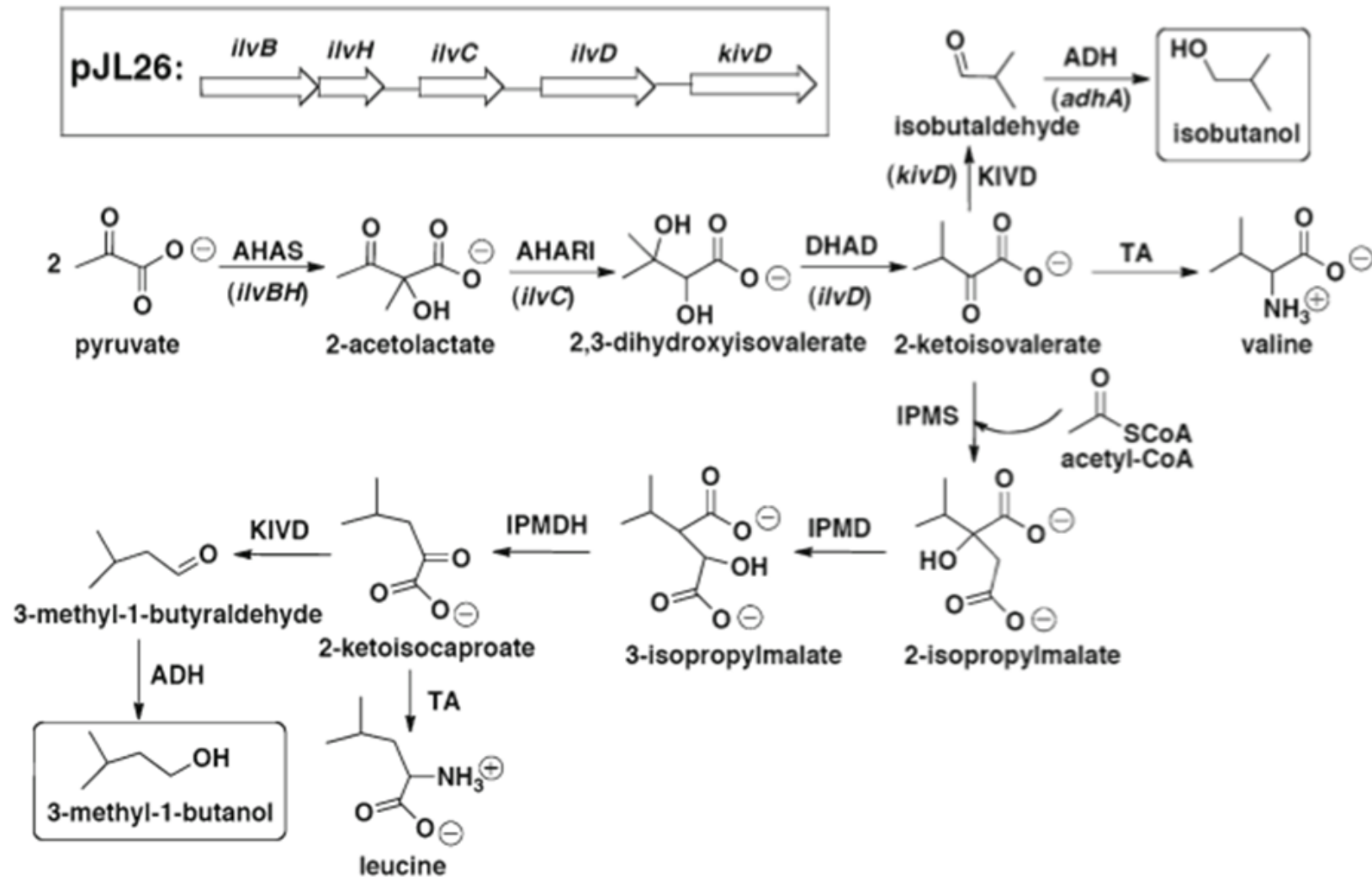
De novo Isobutanol Production



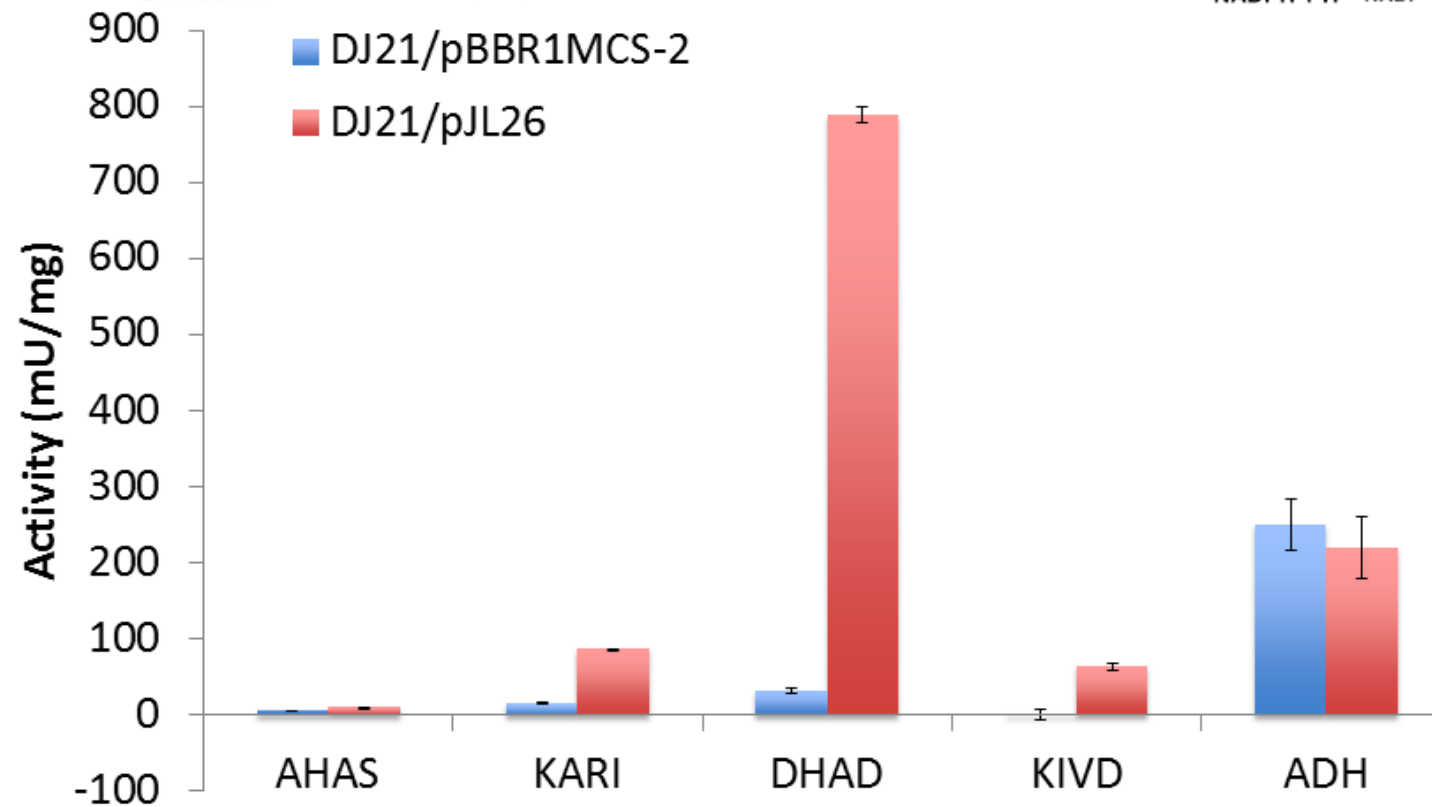
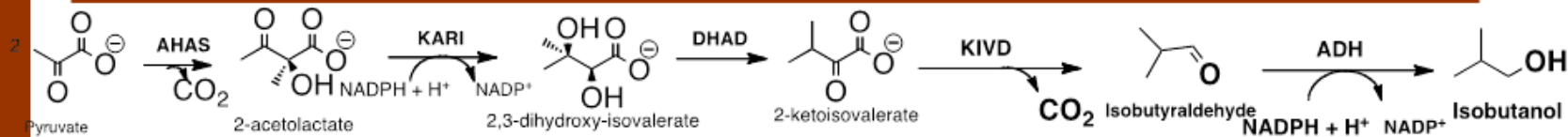
ΔphaCAB/pkivd & adh



Constructed Isobutanol Production Operon



Pathway Enzyme Activities

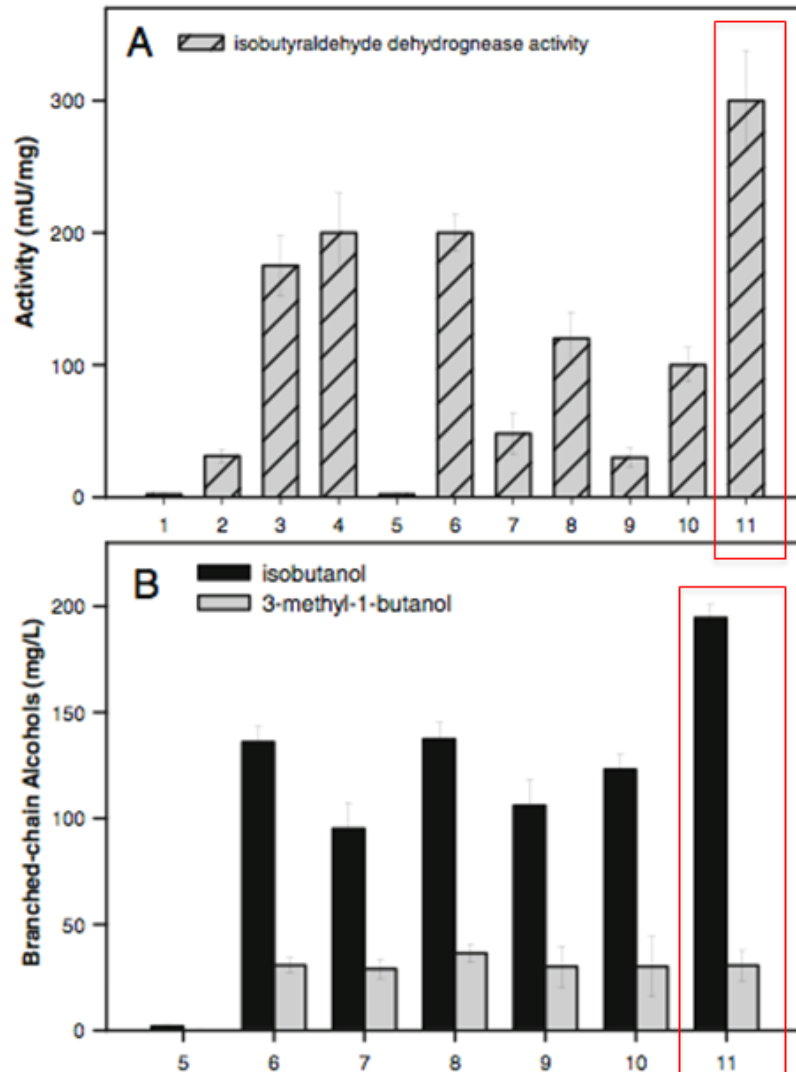


1 mU = μmol product formed per minute

J. Lu, C. Brigham, C. Gai, A. Sinskey 2012 AMB 96: 283-297



Increased Production



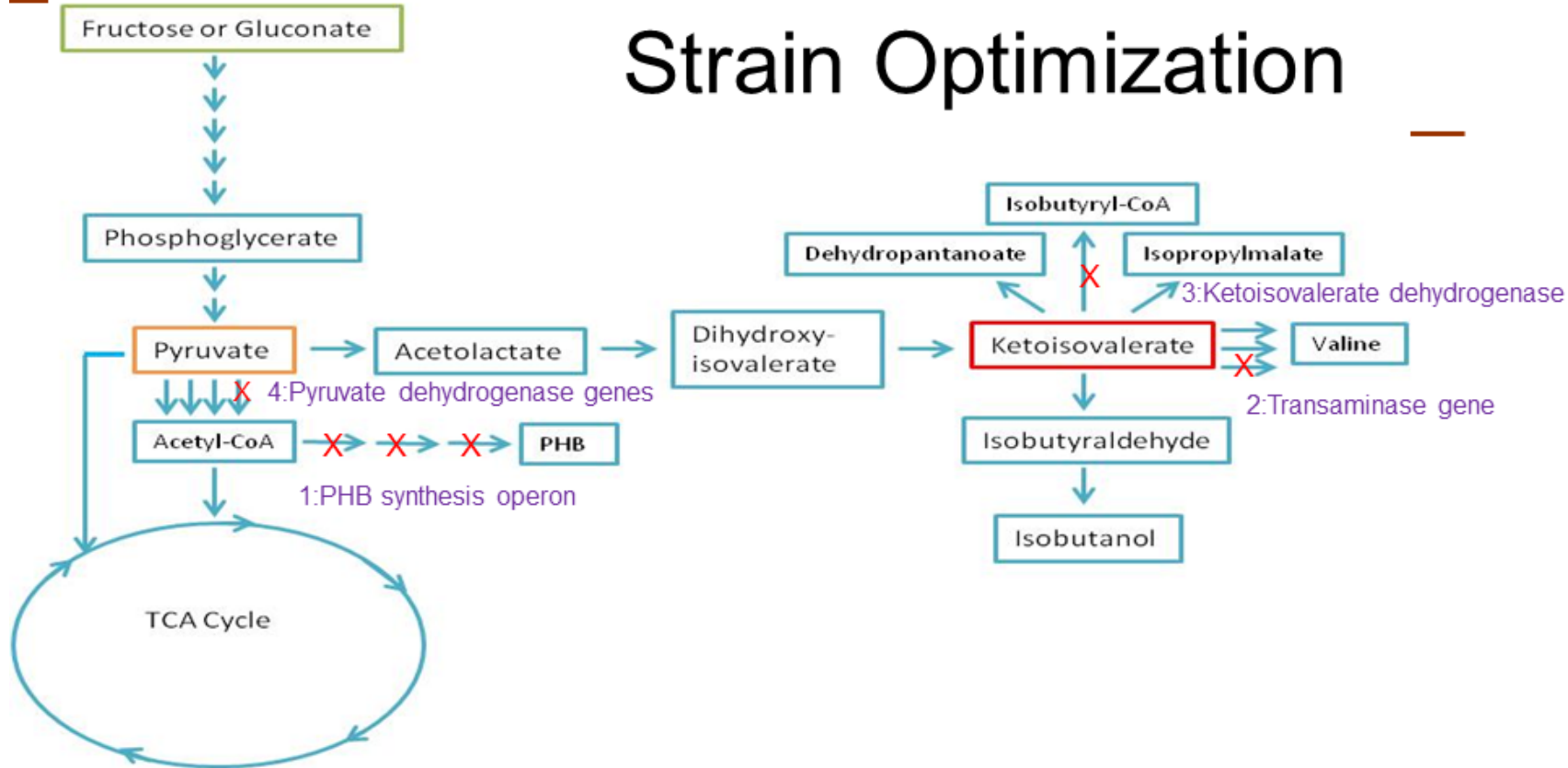
11
DJ21/pJL26

- DJ21 has constitutively expressed *adh*
- Highest ADH activity
- Highest production of isobutanol

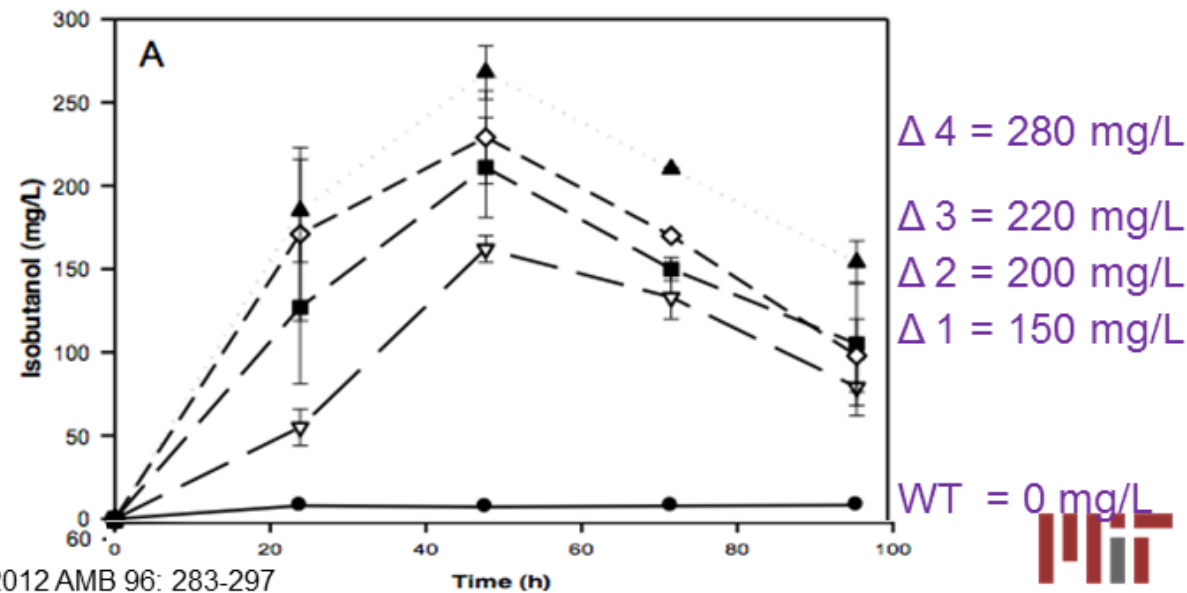
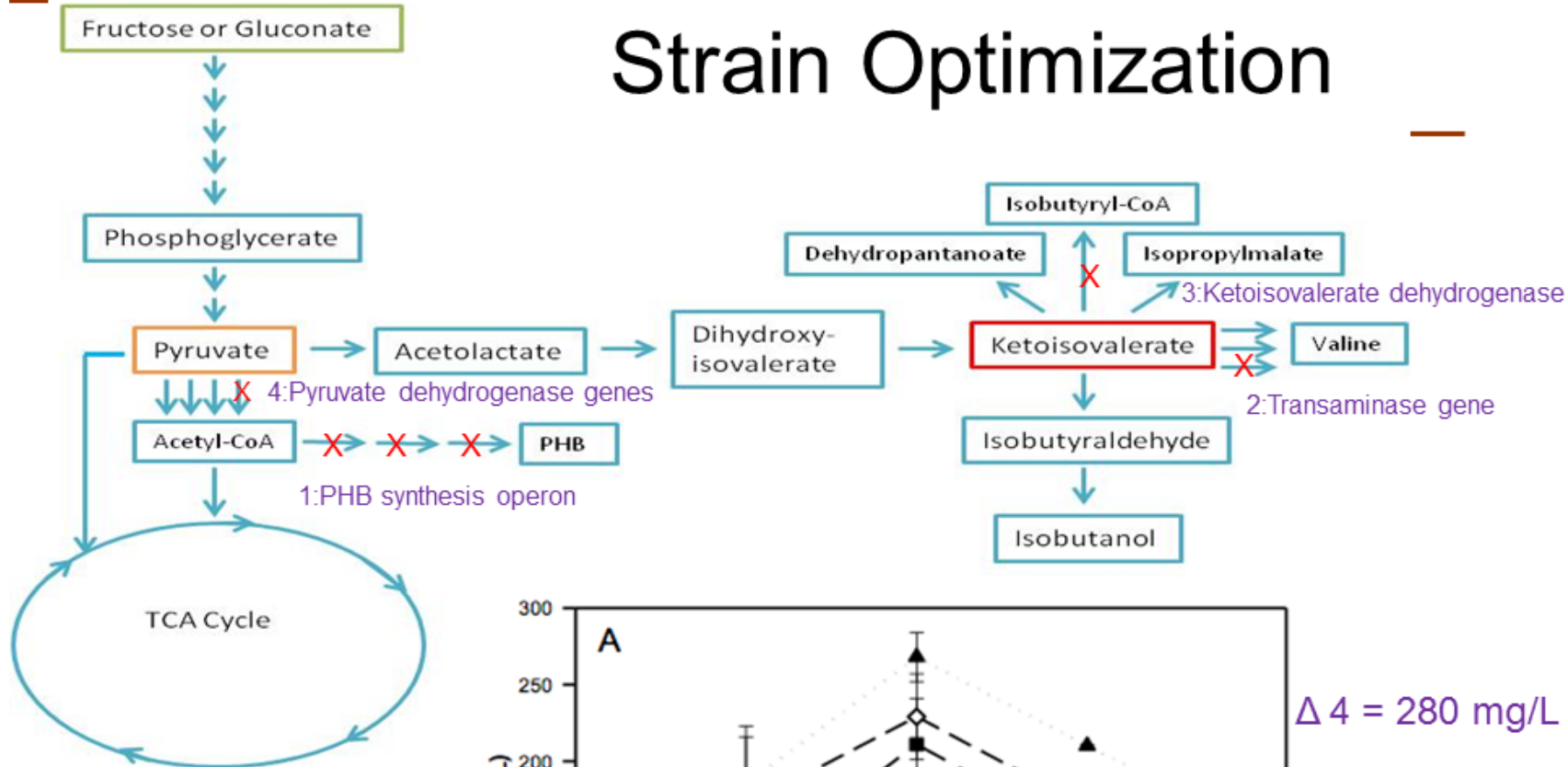
~180 mg/L isobutanol

~30 mg/L 3-methyl-1-butanol

Strain Optimization

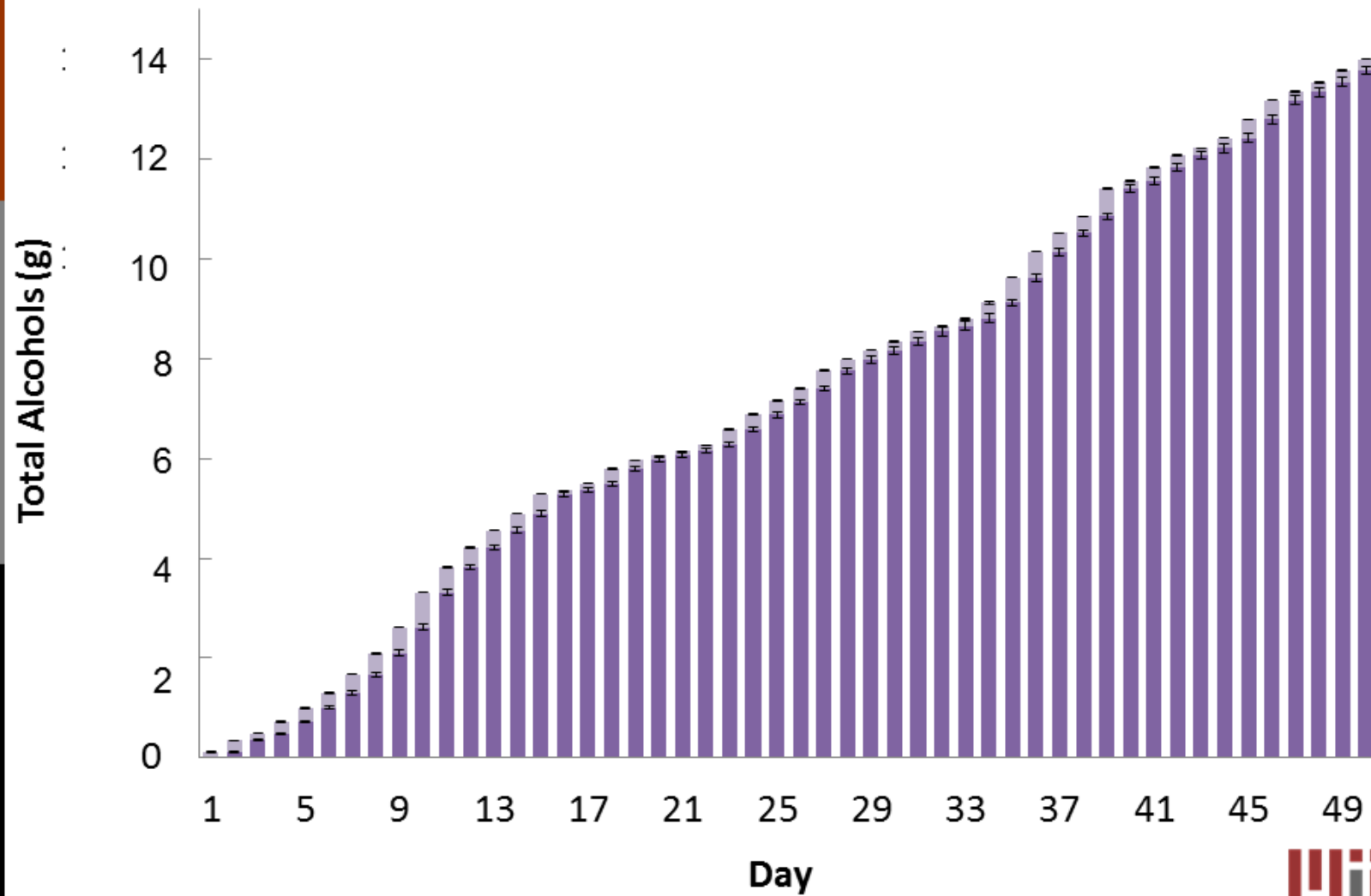


Strain Optimization



Lu, C. Brigham, C. Gai, A. Sinskey 2012 AMB 96: 283-297

Semi-Continuous Culture

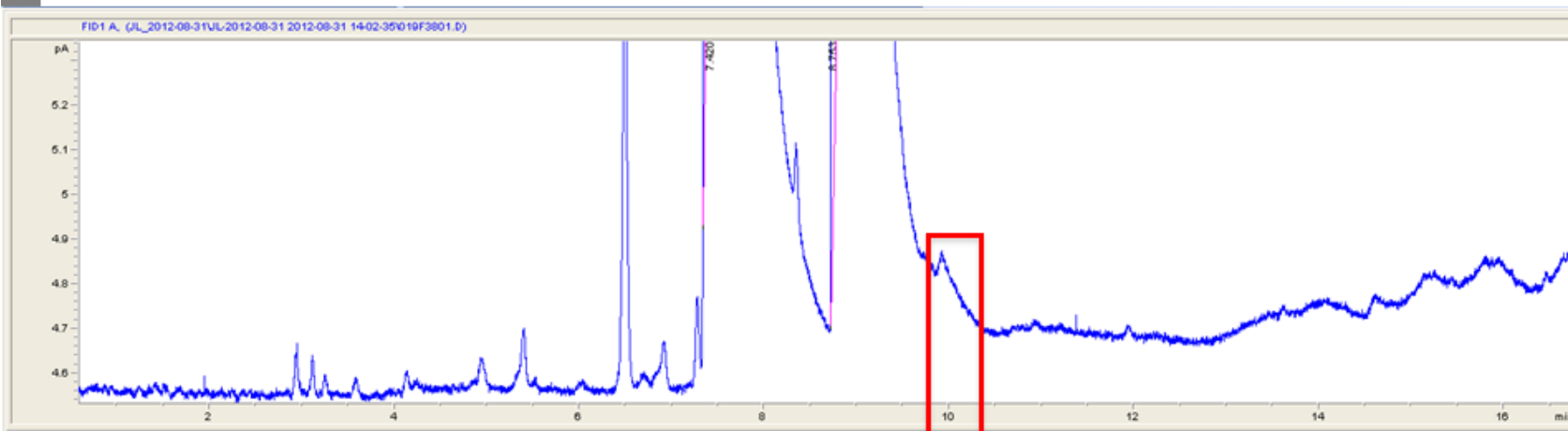


Lu, C. Brigham, C. Gai, A. Sinskey 2012 AMB 96: 283-297



Autotrophic Production

- Re2425/pJL26
- Minimal Media with CO₂, O₂, H₂
- Isobutanol ~3 mg/L
- No 3-methyl-1-butanol



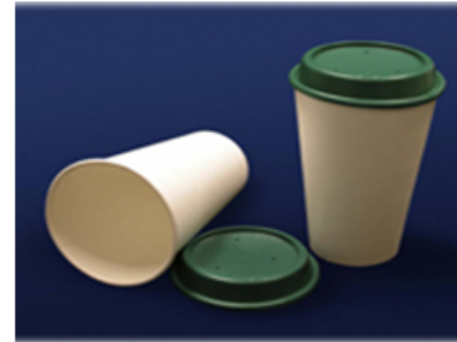
Construction of *R. eutropha*
strains that produce PHA
containing
high %HHx monomers



Purpose



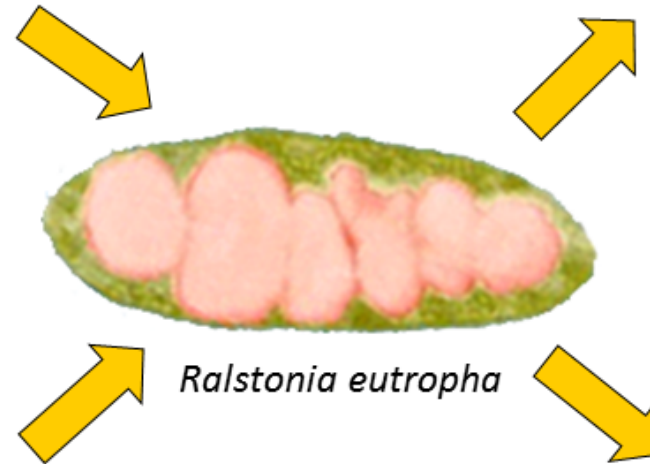
Natural feedstocks (palm oil, CPKO, RBD palm oil, etc.)



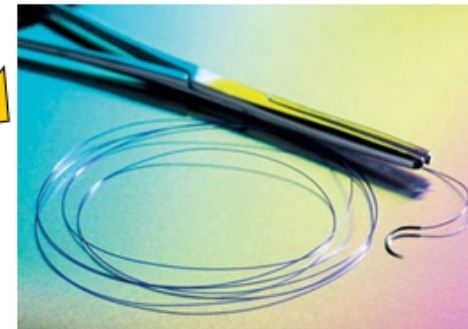
Household and industrial goods



Waste streams (mixed organic acids)

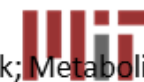


Ralstonia eutropha



Medical goods

Images: www.amrit-cwt.com/services.html; www.chemistrystore.com; G. York; Metabolix



Production Targets

- Production of P(HB-co-HHx) from palm oil and palm oil products
 - Production goal: > 50 g/L PHA
 - Total PHA CDW: > 50%
 - Polymer composition goal: > 10 mol% HHx
- Production of P(HB-co-HV) from mixed acids
 - Mixed acids derived from treated POME
- Target applications
 - Packaging and casings
 - Plastic bags
 - Oil-absorbing facial tissue
 - Biomedical

What we know

- *R. eutropha* grows using plant oils as the sole carbon source
- *R. eutropha* produces large quantities of intracellular polyhydroxyalkanoate (PHA)
- *R. eutropha* can be genetically manipulated
- Therefore, *R. eutropha* can be used as an industrial PHA production strain

Heterologous PHA synthases in *R. eutropha*

TABLE 2. Compositions of PHAs from strains grown on different carbon sources^b

Carbon source	Strain	PHA (% of CDW)	PHA composition (mol%) ^a			
			HB	HV	HHx	HHp
Fructose	H16	75 ± 3	100			
	Re2000	79 ± 2	100			
	Re2001	39 ± 1	100			
Hexanoate	H16	49 ± 2	99.61 ± 0.01		0.39 ± 0.01	
	Re2000	51 ± 1	88.5 ± 0.2		11.5 ± 0.2	
	Re2001	48 ± 2	81.1 ± 0.4		18.9 ± 0.4	
Heptanoate	H16	52 ± 3	62.6 ± 0.5	37.4 ± 0.5		0
	Re2000	62 ± 1	40.4 ± 0.3	59.6 ± 0.3		tr
	Re2001	48 ± 6	25.2 ± 1.1	72.9 ± 1.6		1.9 ± 0.5
Octanoate	H16	66 ± 3	100		tr	
	Re2000	66 ± 2	93.44 ± 0.08		6.56 ± 0.08	
	Re2001	42 ± 4	89.6 ± 0.3		10.4 ± 0.3	

^a Abbreviations: HB, 3-hydroxybutyrate; HV, 3-hydroxyvalerate; HHx, 3-hydroxyhexanoate; HHp, 3-hydroxyheptanoate; tr, trace amounts.

^b PHA produced by H16 and recombinant *R. eutropha* strains expressing *phaC1_{na}* and *phaC2_{na}* was analyzed after the strains were grown for 60 h on 2% fructose or 0.4% fatty acids. All media contained 0.05% NH₄Cl. The values reported are averages from triplicate cultures ± SDs.

Data: Budde, *et al.* 2011 *Appl Environ. Microbiol.*

Re2000 = *R. eutropha* Re1034 containing *phaC1* from *R. aethirivorans*

Re2001 = *R. eutropha* Re1034 containing *phaC2* from *R. aethirivorans*

Conclusion: Recombinant strains of *R. eutropha* grown using fatty acids as the sole carbon source produce PHA containing HHx.



Rhodococcus aetherivorans

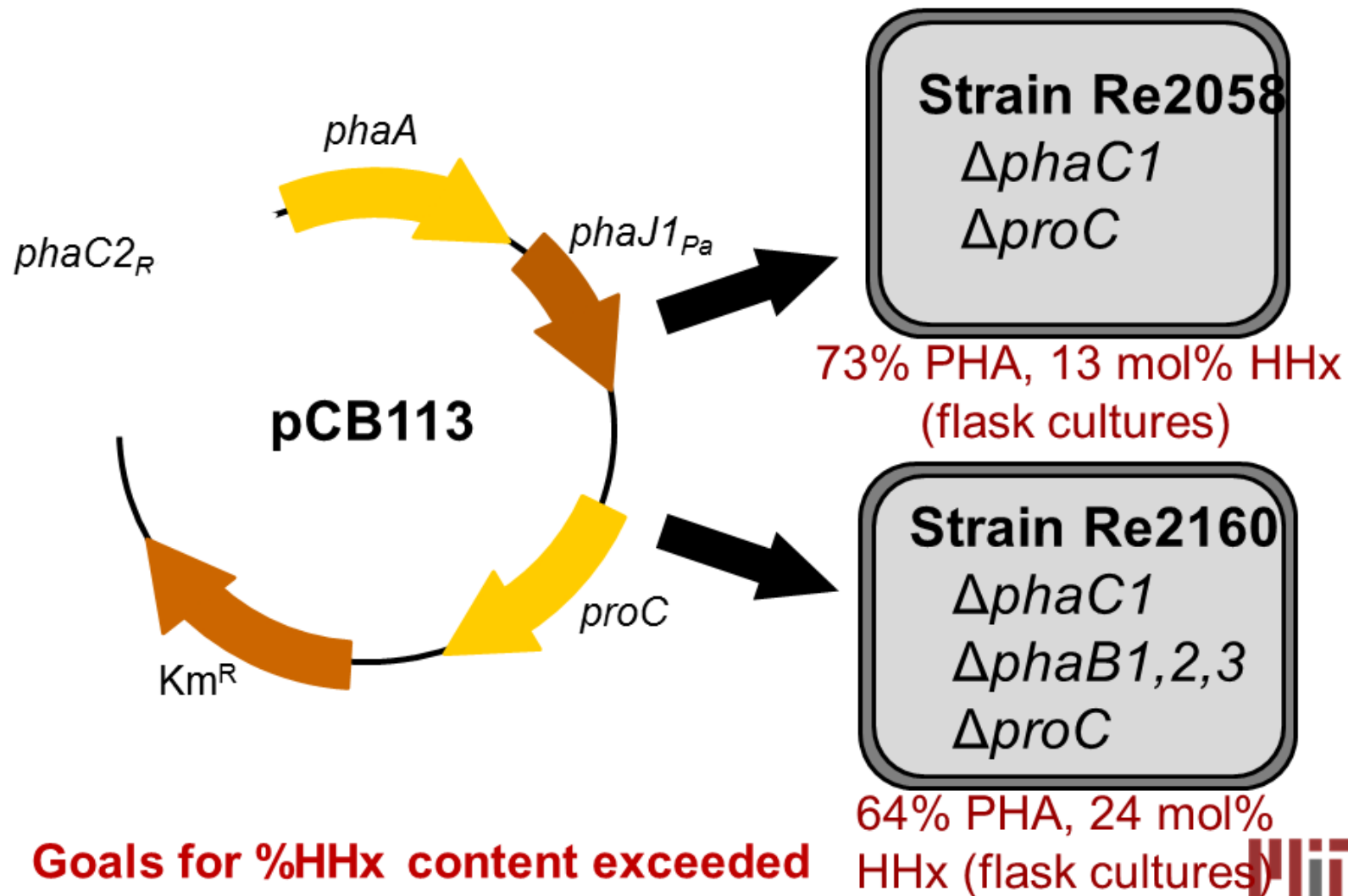
- Originally isolated from toluene-contaminated water (Chartrain, *et al.* 1998)
- Known for:
 - Growth on phenolic compounds
 - Conversion of indene to indanol (Buckland, *et al.*, 1999)
- Genome contains 3 PHA synthase genes
- Use of *phaC1_{Ra}* for P(HB-co-HHx) biosynthesis is novel
 - Typically, *A. caviae* synthase used for copolymer

Strains for Synthesis of P(HB-co-HHx)

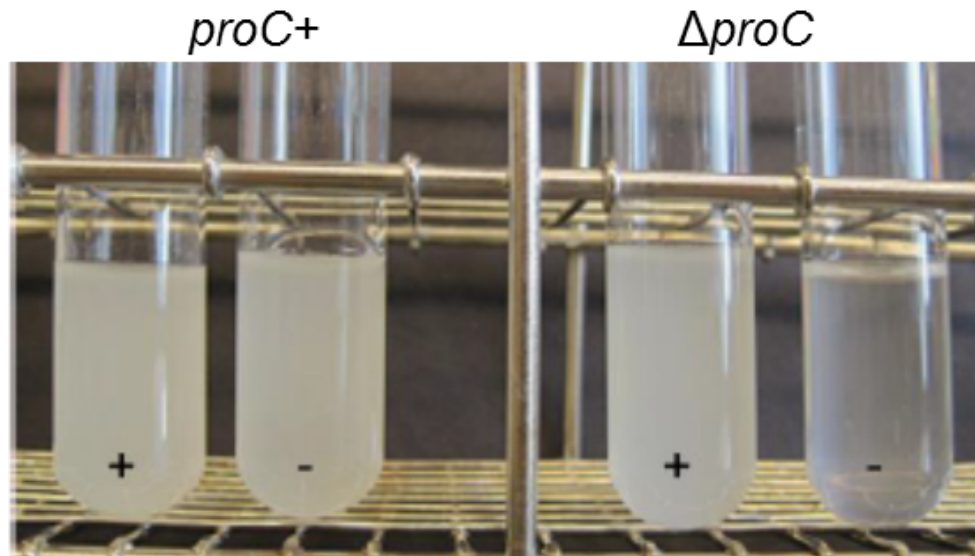
PHA production in palm oil shake flask cultures

PHA Biosynthetic Operon in Genome	PHA (% of CDW)	HHx (mol%)
	79%	0%
	50%	2%
	22%	2%
	26%	31%
	40%	22%

Strains for Synthesis of P(HB-co-HHx)



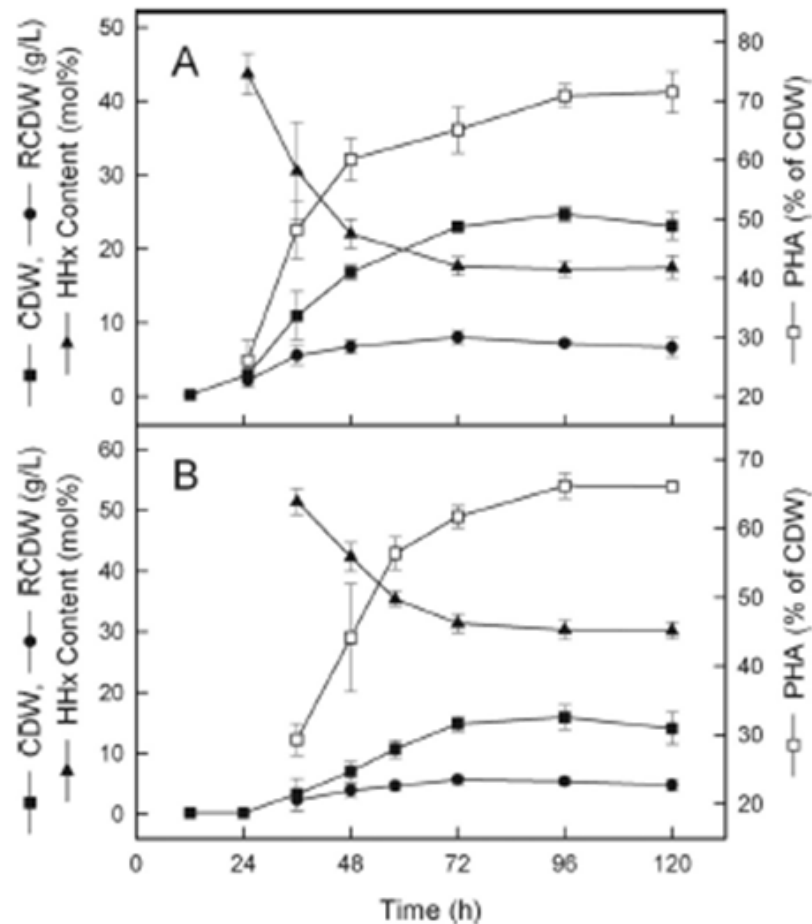
Plasmid stability – use of *proC* “addiction system”



- + 0.2% proline added to media
- no proline added

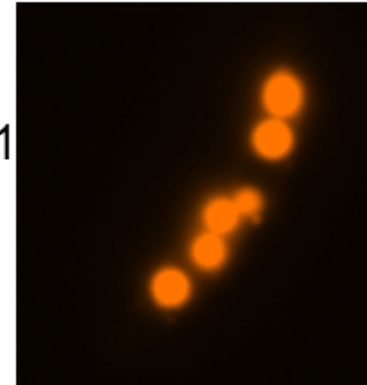
A $\Delta proC$ strain cannot grow in minimal medium without exogenously added proline. The addition of a plasmid (in this case pCB113) with a *proC* gene present will alleviate this auxotrophy. This phenomenon creates an “addiction system” where it is in the strain’s best interest to keep the plasmid even in the absence of antibiotic selection.

Palm oil fermentation results



A = Re2058/pCB11
 $\Delta phaC1\Delta proC$

B = Re2160/pCB113
 $\Delta phaC1\Delta phaB123\Delta proC$



M. Prophete

Data: Budde, et al. 2011 *Appl Environ. Microbiol.*

Batch fermentations carried out using palm oil as the sole carbon source

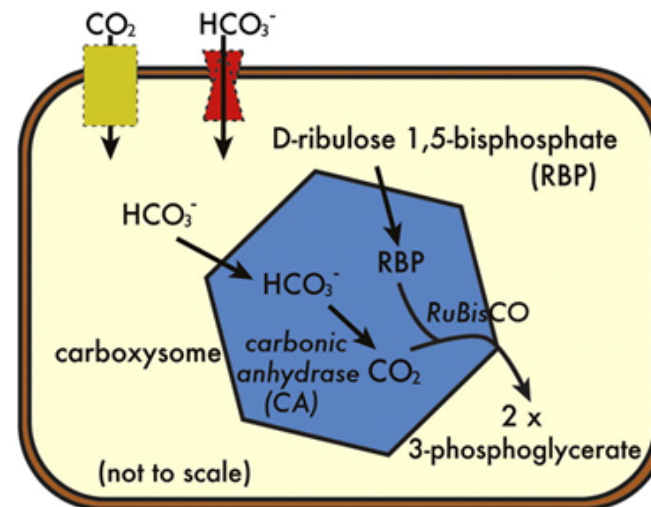
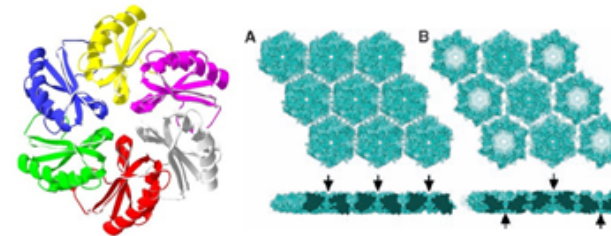
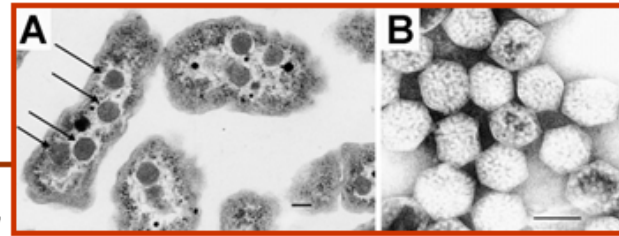


Conclusions

- Use of a heterologous *phaC* gene in *R. eutropha* results in HHx incorporation
 - Gene dosage increases the %HHx content
- Plasmid stabilization system established
 - Metabolic addiction system
 - Using *proC* gene
- Up to 73% (w/w) PHA containing 13-24 mol% HHx produced with new strains
 - Exceeds goals
 - Re2058/pCB113 and Re2160/pCB113
 - Strains transferred to MMBPP colleagues

Carboxysome

- Bacterial microcompartment
- Polyhedral in shape
- Contains CO_2 fixation enzymes: carbonic anhydrase and RuBisCO
- Shell subunits are small, homologous proteins which form hexamers or pentamers
- Role of carboxysome
 - Optimize carbon fixation by localizing and concentrating CO_2 and RuBisCO
 - Because RuBisCO lacks specificity for CO_2 and O_2
 - Additionally CO_2 has poor solubility



Other Types of Carbon fixation

- The Calvin (CBB) cycle
 - Wasteful O_2 reaction
- Reductive TCA cycle ('Reverse TCA')
 - O_2 -sensitive
- Reductive acetyl-CoA (Wood-Ljungdahl)
 - O_2 -sensitive
- 3-Hydroxypropionate/4-hydroxybutyrate
 - O_2 -sensitive, found in Archaea
- 3-hydroxypropionate
 - No steps affected by O_2

Conclusions

- Very versatile platform
- Need to manage reducing power
- Increasing opportunities for metabolic engineering
 - Four step process:
 - 1. Make model from fundamental principles
 - 2. Manipulate model
 - 3. Measure data from model
 - 4. Mine data for process development



Questions?